Microline Issue - Saw Outfeed Clamp Does not Come on

CLSOV Saw outfeed clamp functions through IO screen but never comes on during an operation.

Contents

Solution

Comments

Solution

The Stuga Dictionary iodef defines 608 as InZRO.
Which is needed with YasKawa inverter.
Unfortunately all Microlines have 608 defined as CLSOV.
to keep it all working on same mint file what we did on M001 and M005 is this ==============

Before

```
CLSIP,607,2,9,3,0,0,2,3,X
CLSOV,608,2,9,4,0,0,2,4,Y
CLSOP,609,2,9,5,0,0,2,5,Z
```

IODEF needs CLSOV changing from 608 to 618 only Microline as 608 has been used now in Mint program for Yaskawa Inputs.
After

```
CLSIP,607,2,9,3,0,0,2,3,X
CLSOV,618,2,9,4,0,0,2,4,Y
CLSOP,609,2,9,5,0,0,2,5,Z
```

If not the clamp will stay OFF all the time, but shows up worse end of bar.
I guess M012 will have the issue as we added InZRO and uses a Yaskawa.