



Autoflow Mk2 Maintenance Manual

Daily, Weekly and Monthly Maintenance Procedures for Autoflow Mk2 A2005-

Recommendations



Contacting Stuga Service
How to report an issue on Stuga Machinery



Important Information - Stuga Machinery
This maintenance log is designed to be used in conjunction with the Stuga Daily, Weekly and Monthly maintenance procedures. These maintenance procedures are essential to the function of the machine and must be carried out.



Recommended Lubricants
Lubrication is essential for reliability and extended life of your Stuga machine



Machine References and Naming - Autoflow
Describes the names used for the Inputs, Outputs and Servo drives

Regular Maintenance Procedures



Autoflow Maintenance - Infeed
Weekly and Monthly Maintenance Procedures for Autoflow Infeed Table



Autoflow Maintenance - Gripper
Weekly and Monthly Maintenance Procedures for Autoflow Gripper



Autoflow Maintenance - Machining Centre
Procedures for Maintenance of the Autoflow Machining Centre Module



Autoflow Maintenance - Sawing Centre
Procedures for Daily, Weekly and Monthly Maintenance on Autoflow Sawing Centre Module



Autoflow Maintenance - Outfeed Table
Procedures for Daily, Weekly and monthly maintenance on Autoflow Outfeed Table