

Input Definition 013 to 020 - InA PosnOn

Input Definition 013 to 020 - InA_Pos0On to InA_Pos7On

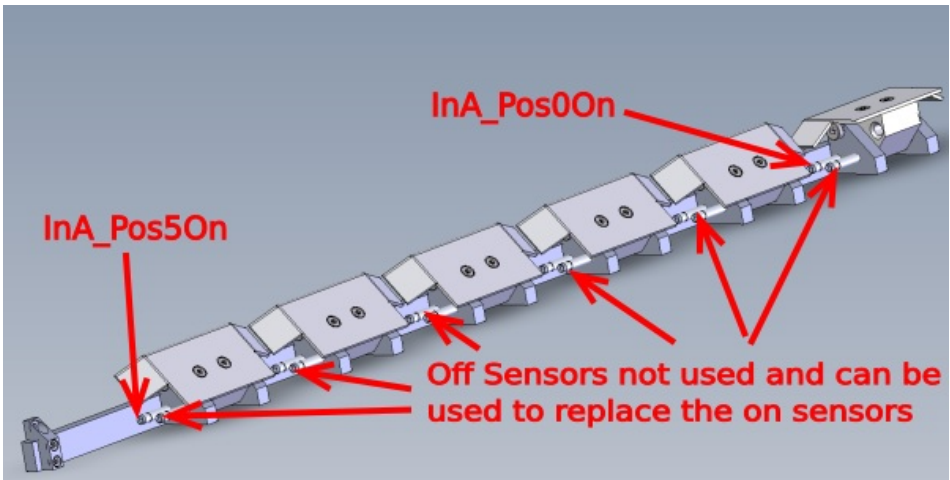
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Input Definition

Reference	013-020
Type	Input
Code	InA_Pos0On, InA_Pos1On, InA_Pos2On, InA_Pos3On, InA_Pos4On, InA_Pos5On, InA_Pos6On, InA_Pos7On
Description	Infeed flap activated
Used On	Autoflow Mk2 ZX5 Mk1 <div><div></div><div>.. Autoflow Mk1 (A2001-2004) has a conveyor type infeed, not pop-up fingers, so this input does not exist</div></div>
Function	Detects position of flap on the arm of a pop-up infeed table. Position 0 is closest to the backfence <div><div></div><div>...This numbering is used to future proof the design in case a wider infeed is required with more infeed slots</div></div>
Sensor Type	Proximity Sensor
Adjustment	Adjust distance to detected surface - should be < 1mm
See Also	



...If this sensor fails, it can very easily be swapped with sensor an "off" sensor, as they are not used. This was an experiment with the design to ensure a sensor is fully "on" to minimise failures, but it was not reliable