

# Fichier:RAG Report Mk2 Instructions Screenshot 2021-12-03 153540.jpg

| Multihead Y and Z Axis |                                                                              |  |  | Check   | Parts | Drawings | Notes |
|------------------------|------------------------------------------------------------------------------|--|--|---------|-------|----------|-------|
|                        | Y axis - does it have full and smooth movement along all travel?             |  |  |         | 100   |          |       |
|                        | Y axis - are coupling grub screws tight?                                     |  |  |         | 100   |          |       |
| ▼                      | Y axis - are the leadscrew and bearing in good condition? Edit               |  |  |         | 100   |          |       |
|                        | Y axis - are the main load bearing shafts and bearings in good order?        |  |  |         | 100   |          |       |
|                        | Y axis servo motor - are cables in good order?                               |  |  |         | 100   |          |       |
|                        | Y axis servo motor - are the plugs in good order? (no arcing evident or b... |  |  |         | 100   |          |       |
|                        | Y axis - is the datum switch secure and in good working order?               |  |  |         | 100   |          |       |
|                        | Y axis - is the energy chain in good working order?                          |  |  |         | 100   |          |       |
|                        | ----- PARTS R0000714 Y Axis                                                  |  |  |         | 100 9 |          |       |
| Subitems               |                                                                              |  |  | Qty Rqd | Photo | Status   |       |
|                        | B0000086 Ball Bearing 15 D 32 D 9 Long + seals                               |  |  |         |       |          |       |
|                        | B0000139 Double Angular Bearing 20 D 47 D 20.6 Long + seals                  |  |  |         |       |          |       |
|                        | B0000236 90 Deg Grease Nipple M6 ST/ST                                       |  |  |         |       |          |       |
|                        | C0000151 Samsung Servo Motor (X; Y; Z; Saw)                                  |  |  |         |       |          |       |
|                        | D0006487 Y Stepper Housing                                                   |  |  |         |       |          |       |
|                        | D0006488 Y Leadscrew Sleeve                                                  |  |  |         |       |          |       |
|                        | D0008303 Servo Drive Coupling (Ø16)                                          |  |  |         |       |          |       |

Size of this preview: 800 × 565 pixels.

Original file (847 × 598 pixels, file size: 86 KB, MIME type: image/jpeg)

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|---------|------------------------|-----------|-------------------|--------------------------------|---------|
| current | 17:42, 3 December 2021 |           | 847 × 598 (86 KB) | Gareth Green (talk   contribs) |         |

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