



# Changing saw pusher bearings - Standalone Saw

Instructions on how to change Saw pusher bearings on a standalone saw infeed.

 Difficulty **Medium**

 Duration **30 minute(s)**

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Step 2 - Slacken tension off the chain

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Step 8 -

Comments

## Step 1 - Remove Face plate & pusher arm on Saw pusher

Bring the Saw pusher to the end where the chain tensioner and sprocket are. Remove the pusher arm by taking out 2 bolts below the arm. Remove the face plate by taking out the 4 bolts in the front of the plate. Take off the top roller bearings.

## Step 2 - Slacken tension off the chain

Loosen off the 8 bolts on the back of the tension assembly to release the tension.

## Step 3 - Remove back plate of tension assembly

Take out the 4 bolts holding plate with sprocket on. Make sure the chain comes away from the sprocket teeth. Slide this plate out.

## Step 4 - Take off stop block

Remove the bolts from the stop block holding it to the shaft.

## Step 5 - Remove pusher assembly off

Slide the pusher assembly off the shaft

## Step 6 - Changing Bearing inner piece

Clip the Yellow inner piece of the bearing out of the new Bearings received.

Do the same on the bearings currently fitted.

Replace the old with the new inner piece, making sure they are clipped in correctly.

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## Step 7 - Re-fit pusher assembly and Stop block

slide the pusher assembly back on.

Re-fit stop block using the bolt which was removed.

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## Step 8 -

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