



# Zx5-Zx 4-Zx3-FL-S65 Saw Blade Removal and Refitting

Information for procedure to remove and refit cutting blade on saw head.

 Difficulty Easy

 Duration 15 minute(s)

## Contents

Introduction

Step 1 - Open front door for access

Step 2 - Attach Flange Spanner

Step 3 - Parts to remove

Step 4 - Remove blade

Step 5 - Fit new blade

Step 6 - Captivate blade

Comments

## Introduction

### Tools required

M0000055 24mm standard spanner x 1

D0005207 Flange C spanner x 1

## Step 1 - Open front door for access

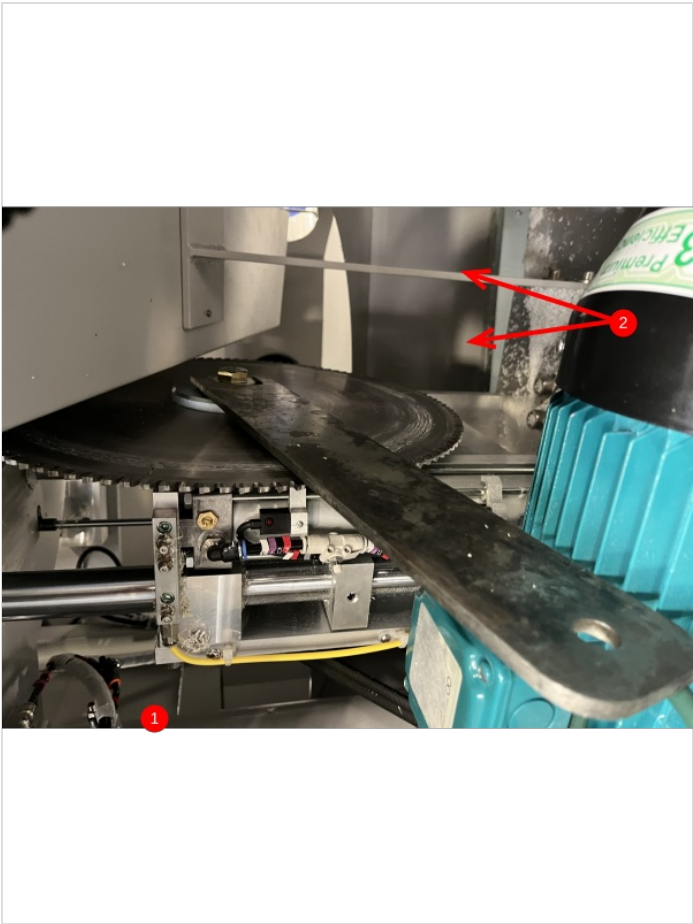
- 1 Open front door via control screen
- 2 Ensure emergency stop system is also activated for safe working
- 3 Remove swarf from saw



---

## Step 2 - Attach Flange Spanner

- 1 Flange C spanner D0005207
- 2 Align pins into main saw front flange and insert
- 3 24mm Spanner
- 4 Release bolt in direction shown

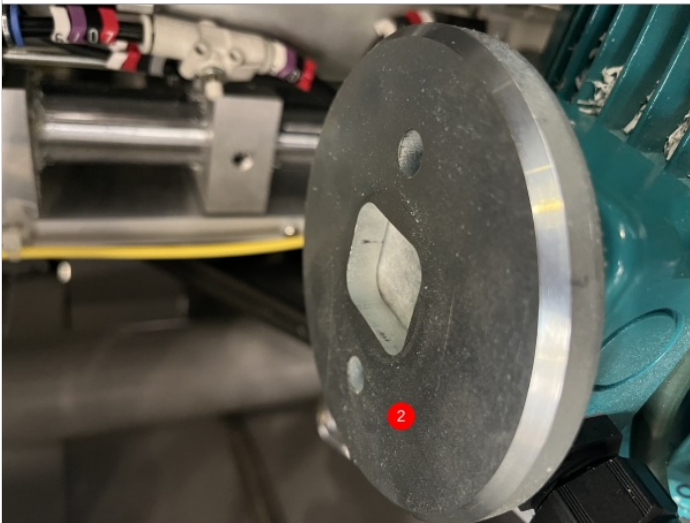
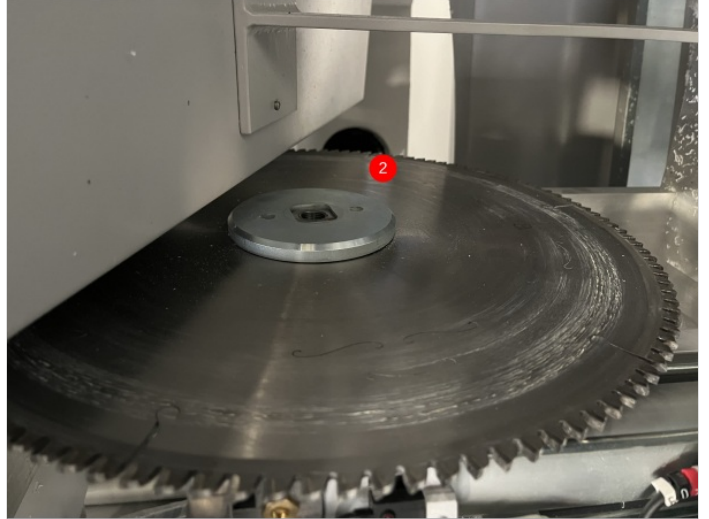
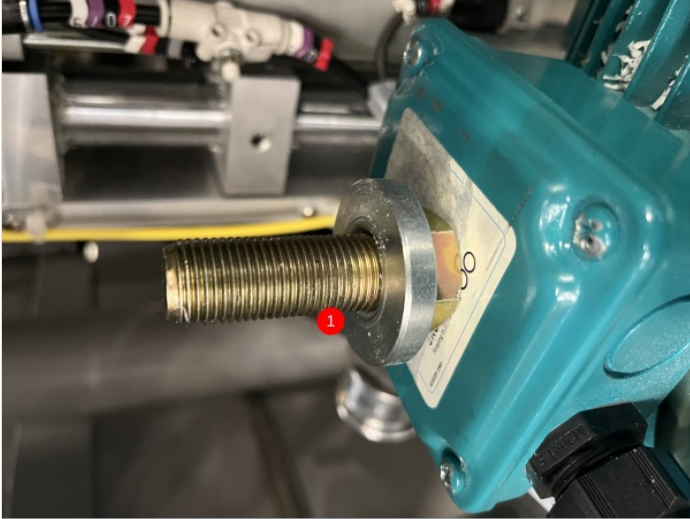




## Step 3 - Parts to remove

1 Remove M16 bolt and washer

2 Remove front flange

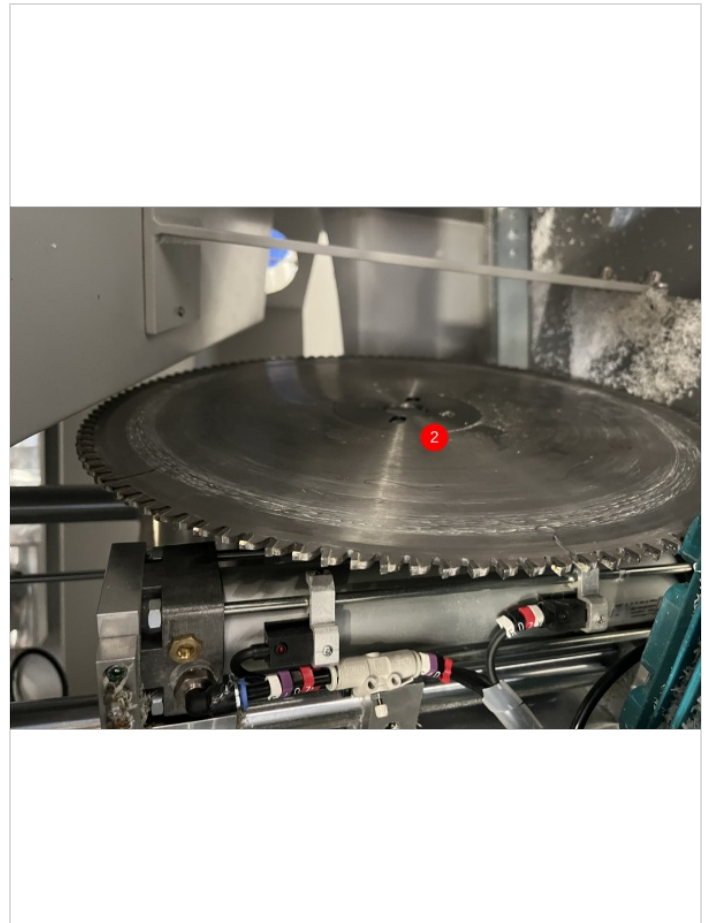
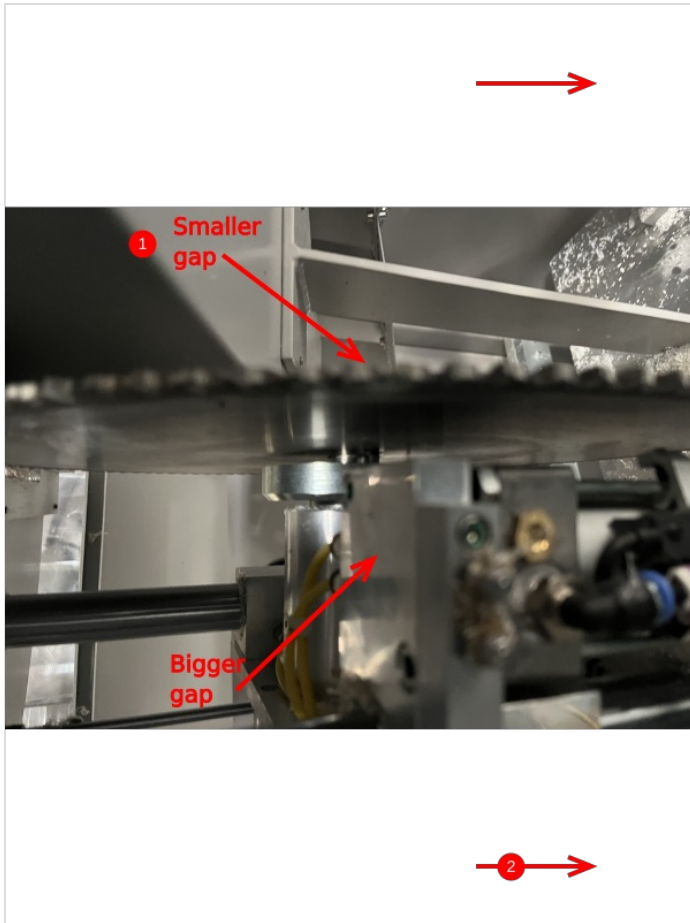


## Step 4 - Remove blade

1 Gently rock blade towards the direction indicated by (2) whilst angling the blade as shown by gaps indicated . This will automatically happen if narrow cut slit strips are fitted above the blade

2 Blade will now free of mounting point


3 Remove blade from machine





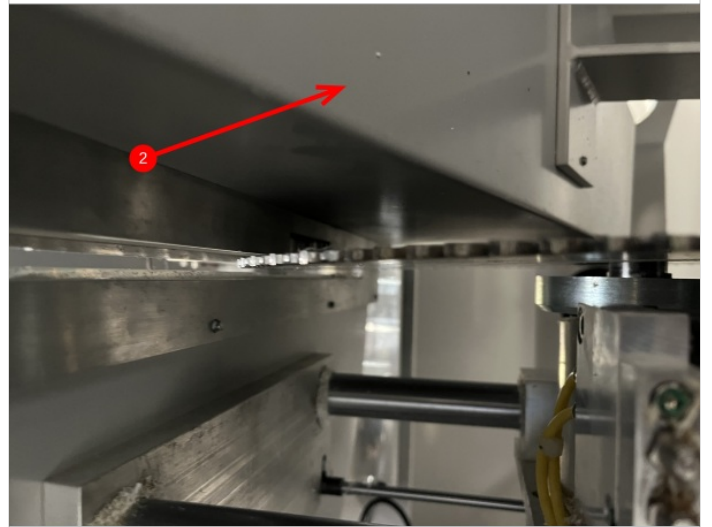
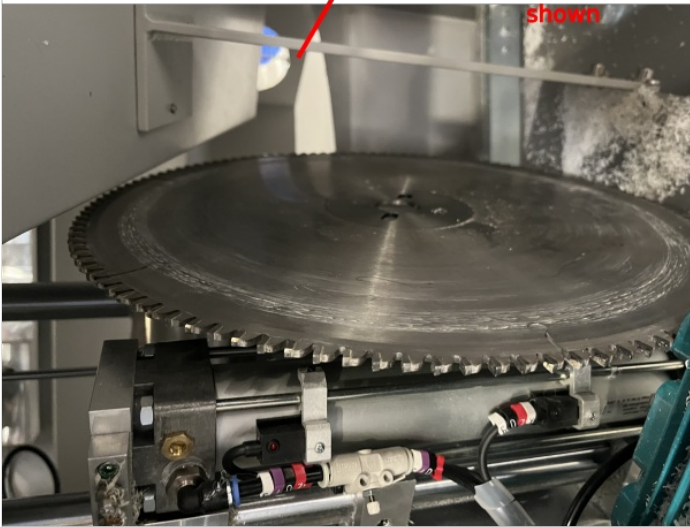
---

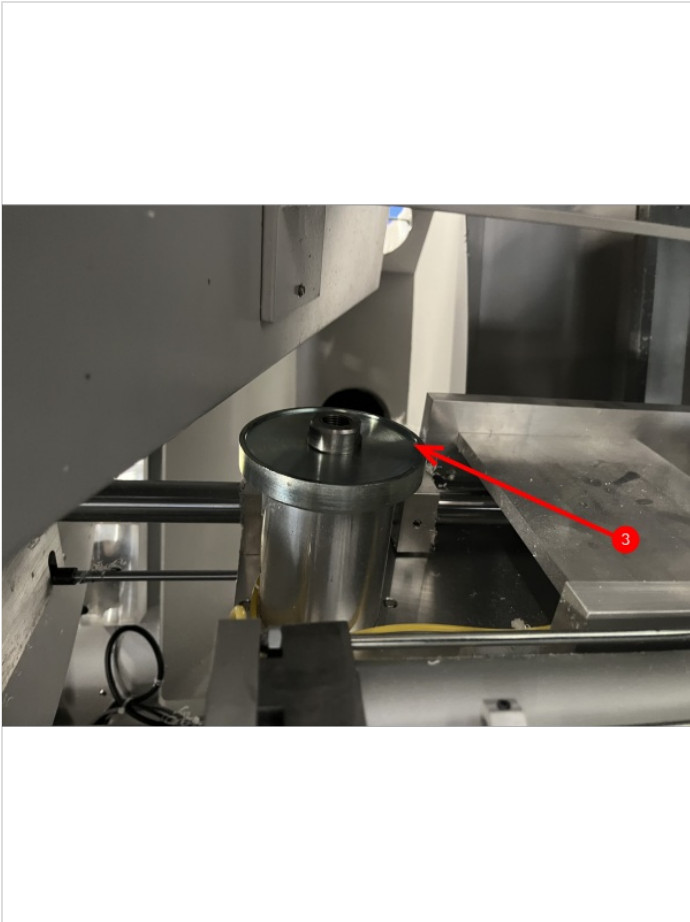
## Step 5 - Fit new blade

 ...Ensure new blade is fitted in the correct orientation

- 1 Check blade orientation is as shown
- 2 Align top of blade to enter slit strips above
- 3 Position centre of blade over point indicated
- 4 Use rocking motion to enable blade to locate correctly

Blade  
Teeth  
cut in  
the  
direction  
shown





---

## Step 6 - Captivate blade

- 1 Refit front flange
- 2 Refit M16 bolt and retaining washer
- 3 Refit C flange spanner and 24mm spanner and tension bolt
- 4 Bolt should be tensioned as tight as possible using only the tools shown



