

ZX5 Weekly Maintenance Checklist

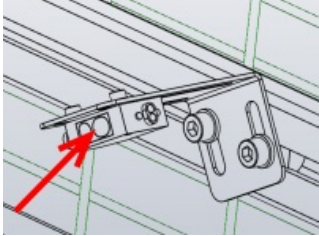
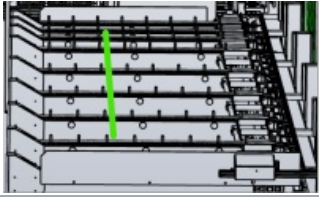
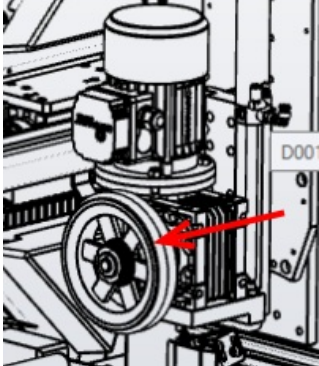
Weekly Maintenance Checklist for ZX5 Machine

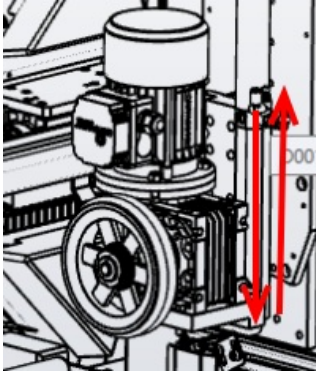
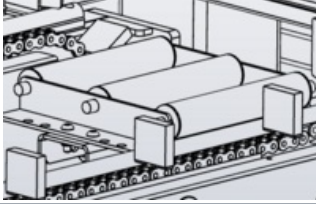
Contents

Comments

Date	Build Number	Completed By
[]	[]	[]

Infeed Table

Ref	Description		Tick
1.1	Clean Material Load and Offcut Sensors Wipe Lenses. Check function on LED output		[]
1.2	Check Alignment and State of Infeed Pegs Check that the pegs on each arm all exist and are all aligned with each other.		[]
1.3	Check State of Infeed Wheel Rubber		[]

1.4	<p>Load Wheel Slide</p> <p>Ensure the slide operates up and down freely</p>		[]
1.5	<p>Roller bed</p> <p>Check all rollers are free to turn and not flat-spotted</p> <p>Particularly near entrance to machining centre</p>		[]