

# ZX5 - Specialised Settings for Eaton DE Drives

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This page lays out the settings needed for each individual Eaton drive on a ZX5 or Autoflow Mk4. It is important to use these settings to stop slim profiles toppling over on the transfer table

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## ZX5 Motors

### Infeed motor - Module A

- Accel = 0.1s
- Decel = 0.1s

### Crank C - Module C

- Accel = 0.5s
- Decel = 0.1s

### Crank D - Module C

- Accel = 1.0s
- Decel = 0.2s

### Crank E - Module E

- Accel = 0.5s
- Decel = 0.1s

### Crank E - Module E

- Accel = 0.5s
- Decel = 0.1s

## Autoflow Mk4 Parameters

### Infeed motor - Module A

- Accel = 0.5s
- Decel = 0.5s