

# WinMulti - Remakes

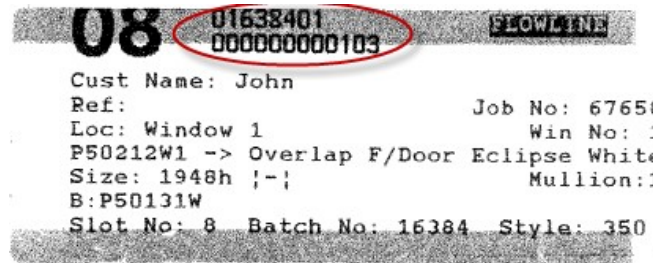
This will inform the operator how to remake pieces in winMulti. Setting up A password for Remakes on Winmulti Version MK6 software - Added 2022

## Contents

Setting up a Password for Remakes

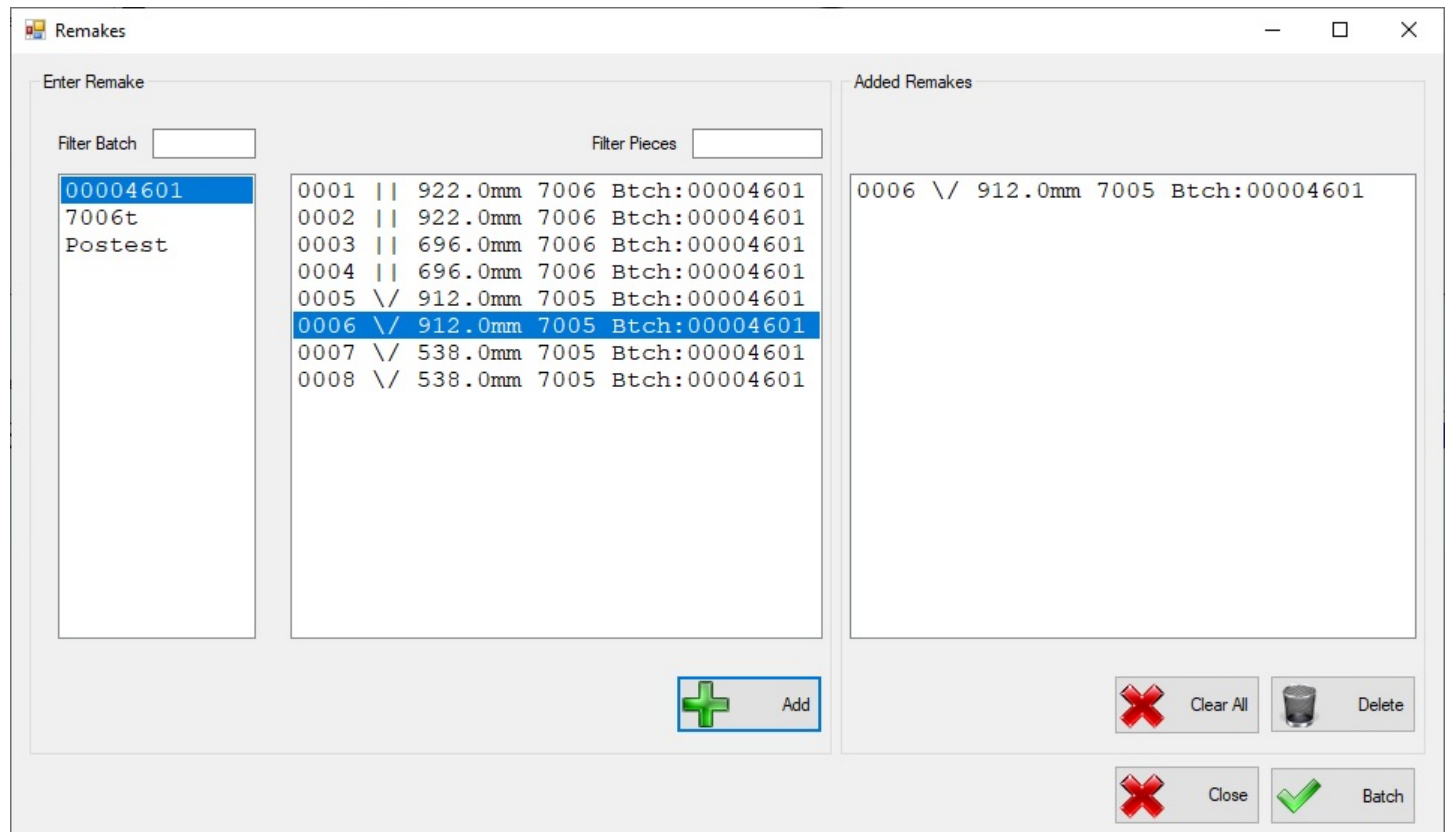
Comments

This area of the program is concerned with re prepping and cutting pieces from the numbers on the label



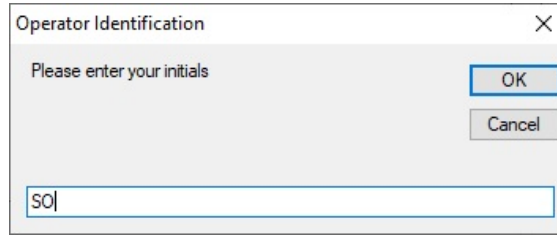
The first number circled is the batch number, and the second is the piece number within that batch. The labels produced on your machine may be slightly different depending on setup.

Once you have these numbers, select the batch and piece number on the remakes screen shown below.



Both the Batch and field numbers can be filtered down to make the lists shorter. Once the correct piece is found, select it and tap on the Add button to add it to the list of pieces to be remade, on the right. Pieces from many different batches can be included. Once all the pieces requiring remanufacture are entered, click the Batch button in the lower right hand corner.

The system will then require you to enter your initials and a reason for the remake (below).

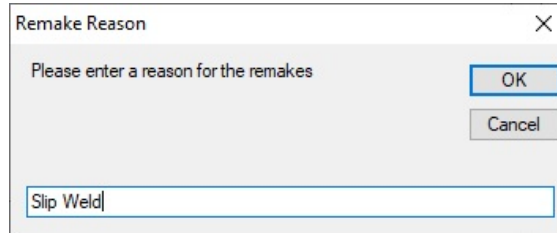


Operator Identification

Please enter your initials

SO

OK Cancel



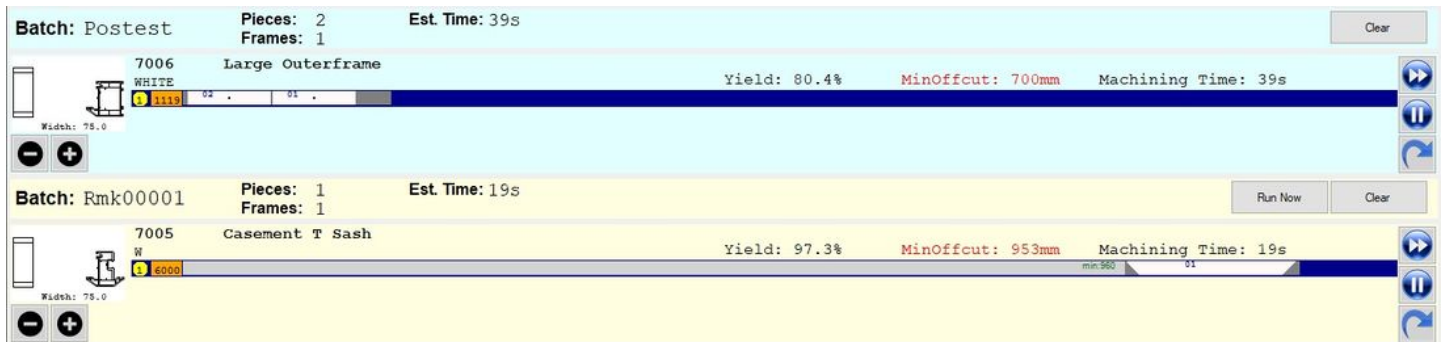
Remake Reason

Please enter a reason for the remakes

Slip Weld

OK Cancel

This data is stored and can be queried to identify where issues are in the production process, so they can be addressed. Once this data has been entered, the remake will be added to the bar queue as with a new Rmk batch number as shown below.



The screenshot shows a bar queue interface with two batches. The top batch is 'Batch: Postest' with 2 pieces and 1 frame, estimated time of 39s. It shows a '7006 WHITE Large Outerframe' with a yield of 80.4%, a minimum offcut of 700mm, and a machining time of 39s. The bottom batch is 'Batch: Rmk00001' with 1 piece and 1 frame, estimated time of 19s. It shows a '7005 Casement T Sash' with a yield of 97.3%, a minimum offcut of 953mm, and a machining time of 19s. Both batches have a width of 75.0. The interface includes various control buttons like 'Clear', 'Run Now', and 'Clear'.

The required piece or pieces can then be loaded, prepped and cut just as any other batch, the labels from the original batch will be re printed, plus a remake label to identify that this piece has been remade.


## Setting up a Password for Remakes

On Winmulti Version MK6 software from version number 6.3.61.0 in September 2018 you can set a Password for Remakes. Find in c:\ddrive\params.saw

```
"remakesPassword=none"
```

Change the none to the password required and save the file.

can also be changed via Front end using F5 - Settings then all.

 ...This only works if the main "password" parameter is set to something other than none

To Return to the main menu, please click WinMulti Software Operating Guide