VM Upgrade Software

Software Upgrade adding a VM to a CNC FE PC.

Difficulty Medium

Duration 20 minute(s)

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Introduction

As an alternative to having a separate camera PC. Adding a VM (Virtual Machine) to the Front end allows access to the BE and cameras without interrupting the operator.

Step 1 - Check that the Hardware has been installed

- 1. Install the VM Upgrade hardware VM Upgrade Hardware
- 2. Check that you have at lease 12GB of memory.
- 3. Check that the extra disk is present (Should be D)

Step 2 - Add Hyper-V feature to the FE PC

Step 3 - Add Virtual Switch

- 1. Open Hyper-V Manager
- 2. Select FE name on the Tree
- 3. Create Virtual switch External
- 4. Name Stuga Virtual Switch

Step 4 - Add Virtual PC

- 1. Open Hyper-V Manager
- 2. Select FE name on the tree
- 3. Create a new Virtual PC
- 4. Call is X0000
- 5. Locate on D:
- 6. Generation 2
- 7. User exiting Virtual Disk located on D:
- 8.



Remove SNAP Shots.

. In Processors set the cores to 4 or 8 to match the FE PC

Step 5 - Start Virtual PC

- 1. RMB start the Virtual PC
- 2. RMB Open (or double click the image)
- 3. Sign in with usual passwords
- 4. check and install all updates
- 5. Rename the PC with the same name as the FE but replace the FE with VM $\,$

Step 6 - Activate Windows

- 1. Go to the activation screen (Search activate)
- 2. If not activated add the Licence code that ou have been provided with.
- 3. Activate windows.

Step 7 - TeamViewer Setup

- 1. Open TeamViewer and record the ID
- 2. Set the PW as per the standard rules.
- 3. Rename to Match the PC name
- 4. Add to the TeamViewer Lists

Step 8 - Pull the PLC project from the target

Step 9 - Add The PLC TwinCAT Project

See Changing Version Control to Visual Studio

Step 10 - Add Cameras

Step 11 - Add local Backup

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