


Upgrade - Conveyor Top Guard

Fitting of new guard for all existing conveyors

 Difficulty Easy

 Duration 60 minute(s)

Contents

Step 1 - Offer up guard

Step 2 - Mark off holes to drill into walls

Step 3 - Drill off holes

Step 4 - Install guard

Comments

Step 1 - Offer up guard

Offer up the guard over the conveyor walls (the guard sits outside of the walls). The aim is that the smaller radius on the guard is concentric with the top roller.

Step 2 - Mark off holes to drill into walls

When the guard is in the correct place, mark off 2 holes on both walls (so 4 in total).

Remove the guard

Step 3 - Drill off holes

Drill the holes into the walls, and deburr

Step 4 - Install guard

Reposition the guard, and fit using M6 bolts, washers and nuts.
