



TB0431 Samsung Drive Parameter Setup

How to set up a new or replacement Samsung drive using the jogger.

 Difficulty **Medium**

 Duration **15 minute(s)**

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Comments

Step 1 - Open Factory Settings Document

You must first gather all relevant information before reading from the Document. You must have:

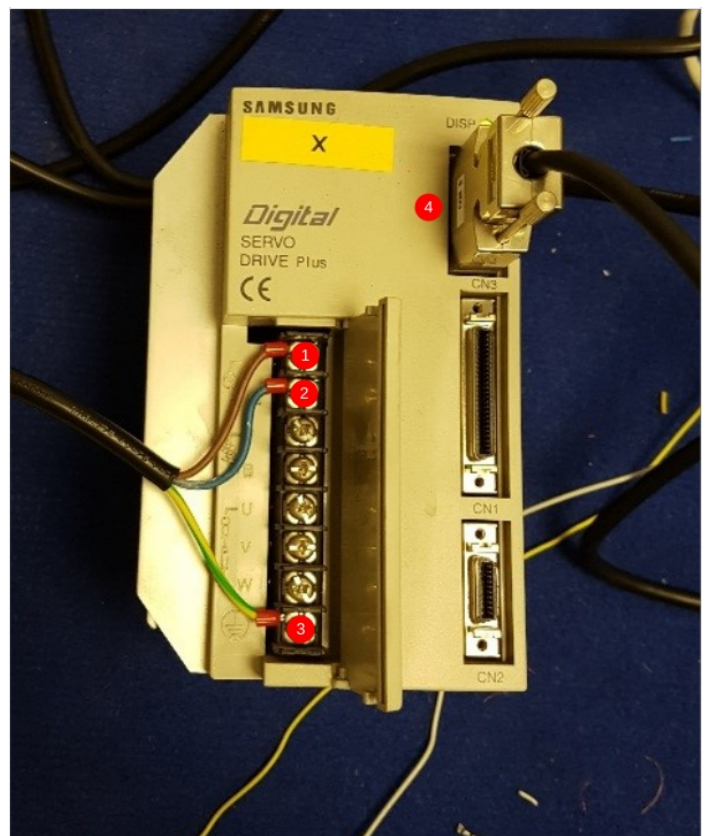
- Machine type (Router, Ecoline e.t.c)
- Handing
- Axis

Factory settings available [here](#)

Step 2 - Power Drive + Plug in Jogger

Using a stripped plug and making sure there is no power going through the plug during installation:

1. **Live wire** (Brown) in the top port
2. **Neutral wire** (Blue) in the second port
3. **Ground wire** (Green + Yellow) in the bottom port
4. The **Joggers** Serial port
5. Plug in and **turn on** plug



Step 3 - Jog on and Set

1. Once power is on press **JOG ON**
2. Now keep pressing **MODE** until the screen outputs **SEt-01**
3. Press **ENTER** to change the parameter.
4. Change number in the setting and press **MODE/SET** to confirm.
5. Press **ENTER** again to come out of the perimeter.
6. Make your way through the list making sure you press **MODE/SET** each time to save the parameter.



Step 4 - CHECK, DOUBLE CHECK

After this go through the perimeters **AGAIN**. This is important as they can easily be set wrong.

Step 5 - Power Down

UNPLUG from power source and power down removing all peripherals for delivery.

Step 6 - Power Down

UNPLUG from power source and power down removing all peripherals for delivery.
