

TB0407 Replacing Infeed Belt with Joined Belt

The infeed belts on Flowlines and Ecolines require the disassembly of the infeed tables to replace the belts. Joined belts will now be supplied when replacement required. These belts are cut and use threaded pins to join the ends into a continuous belt.

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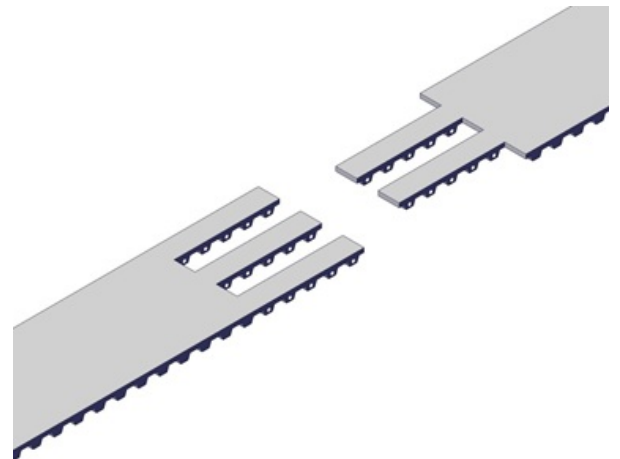
Tools Required

Comments

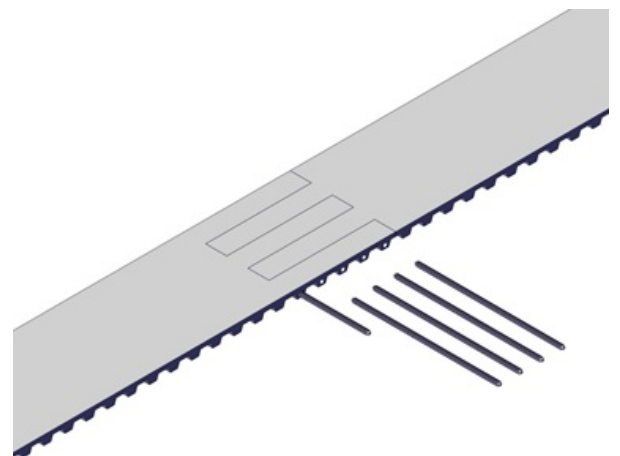
Procedure

1. Cut off belt to be replaced
2. Feed replacement belt over pulleys and pull ends together

3. Insert pins into holes in belt. Use a pin chuck in drill or small tap wrench to screw pins through.



4. When pins are fully inserted cut and file pins to leave a smooth edge



5. Tension belt as normal.

Tools Required

- Small Tap Wrench or Pin Chuck
- Hacksaw or cutting disc
- File

