# Stuertz Infeed - Reinforcing Forward Clamp Energy Chain System

Instructions on reinforcing the energy chain on Stuertz infeed table forward clamp system

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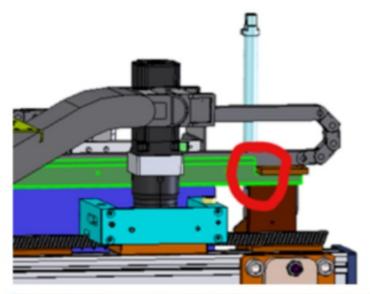
Reinforcing Plates for the Energy Chain Tray

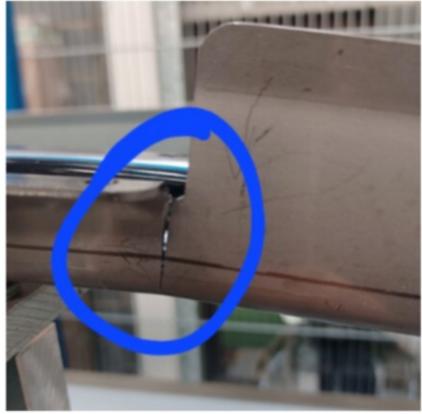
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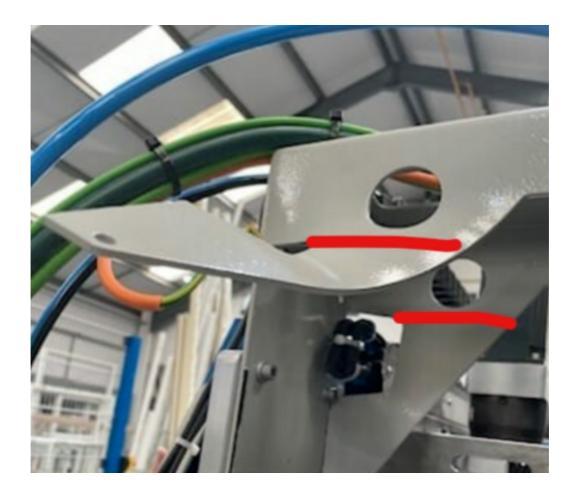
#### **Problem**

On A2030, the energy chain tray for the forward clamp was splitting along a seam and breaking. This, in turn put the tray in misalignment with the hole in the main energy chain tray mount This led to a catastrophic failure of the system

## Energy chain tray stress fracture on 421312







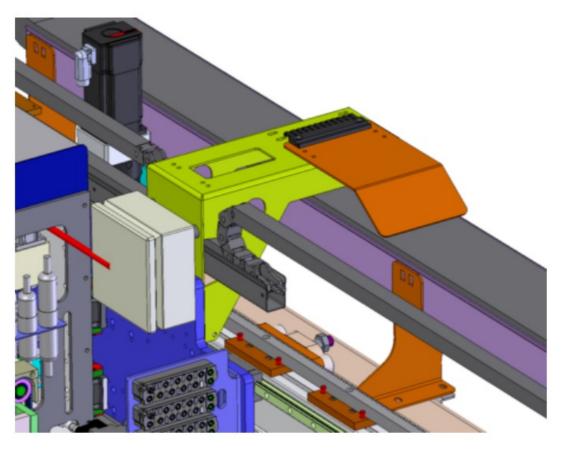
## Solution

The solution is twofold

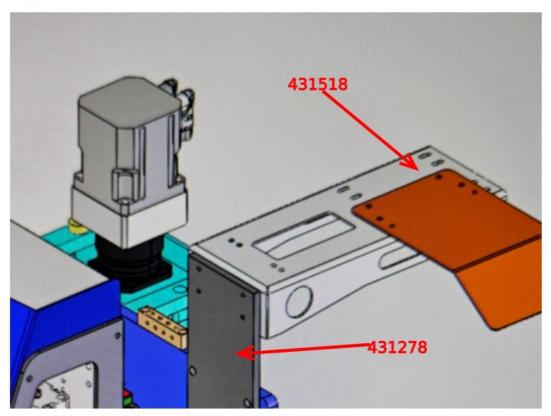
### Redesign of Main Energy Chain Tray Holder

The original part and mounting plate have been replaced with  $431278\,\mathrm{and}\,431518$ 

#### Before



#### After



## Reinforcing Plates for the Energy Chain Tray



...Pictures are shown for a left to right feed system

