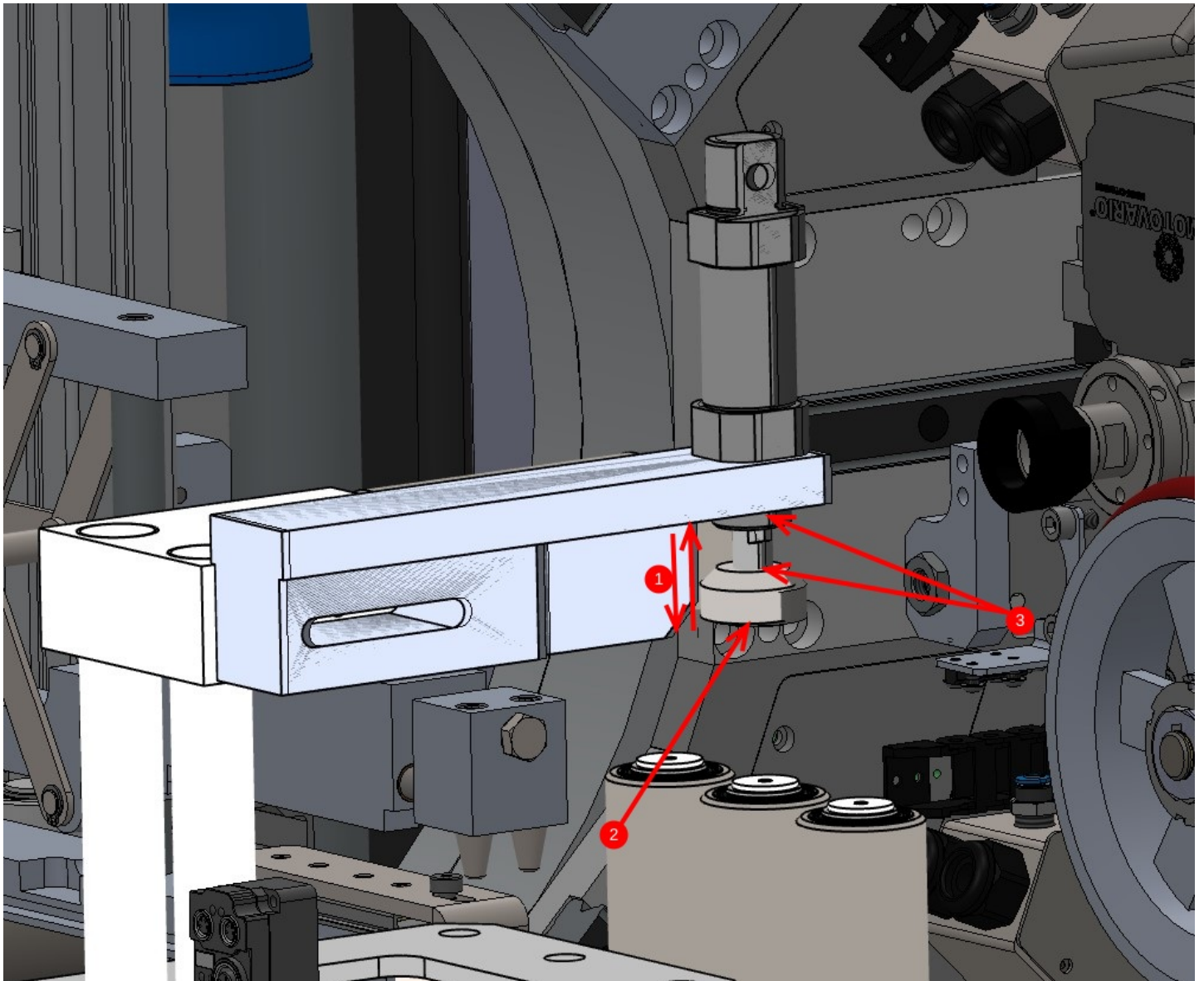


# Setting Infeed Datum Clamp

Correct Setup of the Infeed Datum Clamp

## Contents

Comments



1	Movement range	Make sure the Cylinder (P0001110) has a full range of movement up and down
2	Clamp Rubber Pad	The clamp should have a rubber pad (M0000253) on the bottom, ensure it is fitted and not worn
3	Locknuts Tight	Ensure the cylinder locknuts are fully tightened

4	Clamps Profiles	Place a bar in machine, Run in Setup Mode Activate Infeed side and top roller clamps Activate Infeed Datum Clamp Ensure the bar in the machine cannot be moved easily - you should have to really struggle to pull or push it in to the machining area
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