



# R0015350 Fit Rigid Ducting

Details for hard piping of extraction system

 Difficulty **Medium**

 Duration **2 hour(s)**

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Step 5 - please capture following step information for update

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Comments

## Introduction

### Tools Required

Duct tape

### Parts Required

M0000116 Ø200mm to 3 way (Ø125mm) extractor pipe connector x 1

M0000118 Ø200mm - 90 deg Bend Ducting x 1

M0000185 Ø125 mm ID 45 degree bend x 1

M0001045 Rigid Ducting Ø125 x 1000mm x 2

M0001213 Rigid Ducting Ø200mm x 500mm x 2

M0001214 Rigid Ducting Ø200 x 2000mm long x 3

M0001228 Extraction Unit inlet taper x 3

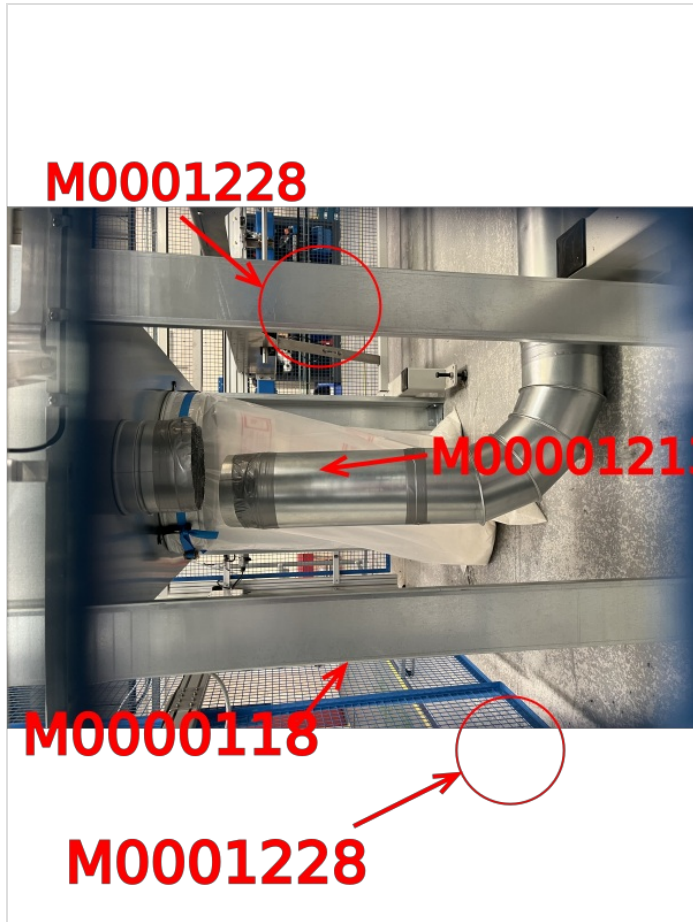
## Step 1 - Extractor pipe connections

Fit ducting as shown

2 off M0001228

1 off M0001213

1 off M0000118



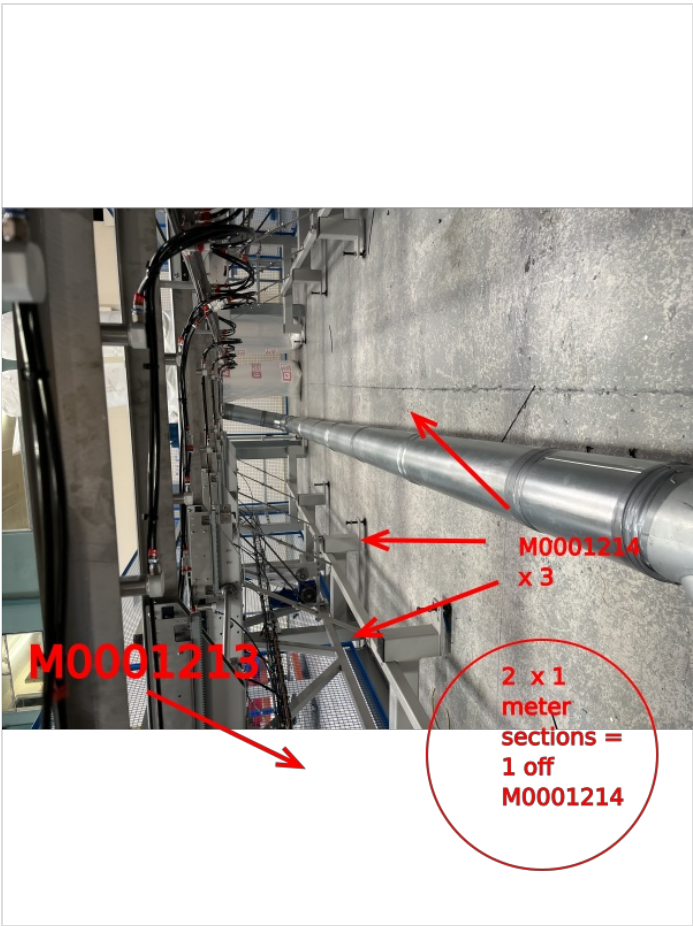
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## Step 2 - 200mm main run

Fit ducting as shown using

3 off M0001214

1 off M0001213



## Step 3 - 3 way branch

Fit ducting as shown

1 off M0000116

Use 1 off M0001228 tapered inlet to join



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## Step 4 - Conveyor hard pipe

Fit ducting as shown

1 off M0000185

2 off M0000118



Step 5 - please capture following step information for update



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## Step 6 - Drill and pin

Drill and pin funnel in position with 2 off 3 mm spiral pins

Please take picture and note setting to add to instructions

