


R0015338 Bench Assemble Serial Plate

Serial plate data and stamping

 Difficulty **Medium**

 Duration **15 minute(s)**

Contents

Introduction

Step 1 - Important !!

Step 2 - Machine date retrieval

Step 3 - Identification stamping

Comments

Introduction

Tools Required

Serial plate stamping jig
Large Alphabetic and Numerical stamps
Correct machine build data

Parts Required

D0000086B Universal Serial Number Plate (UKCA) x 1

Step 1 - Important !!

The Correct Stamping and information is vital on the machine serial plate.

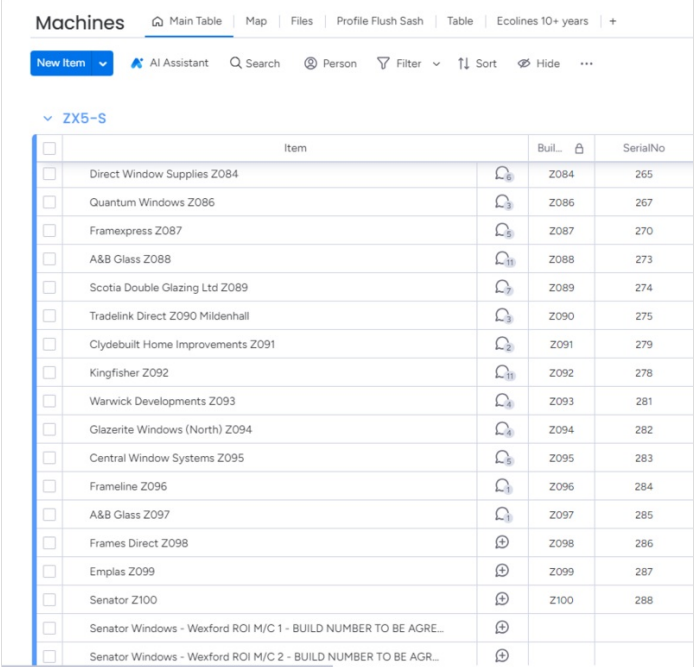
Please double check with supervisor to confirm data before applied to serial plate !



Step 2 - Machine date retrieval

Machine date is sourced from the Mondays board 'Machines'

Build number and serial number are stated



Item	Build No.	SerialNo
Direct Window Supplies Z084	Z084	265
Quantum Windows Z086	Z086	267
Frameexpress Z087	Z087	270
A&B Glass Z088	Z088	273
Scotia Double Glazing Ltd Z089	Z089	274
Tradelink Direct Z090 Mildenhall	Z090	275
Clydebuilt Home Improvements Z091	Z091	279
Kingfisher Z092	Z092	278
Warwick Developments Z093	Z093	281
Glazerite Windows (North) Z094	Z094	282
Central Window Systems Z095	Z095	283
Frameline Z096	Z096	284
A&B Glass Z097	Z097	285
Frames Direct Z098	Z098	286
Emplas Z099	Z099	287
Senator Z100	Z100	288
Senator Windows - Wexford ROI M/C 1 - BUILD NUMBER TO BE AGRE...		
Senator Windows - Wexford ROI M/C 2 - BUILD NUMBER TO BE AGR...		

Step 3 - Identification stamping

Use stamping jig to add data to serial plate .

Ensure serial plate is positioned level in stamping jig

Evenly space stamp letters /numbers

Build number

Serial number

Year of manufacture



