

R0015325 Mount Infeed Clamp

fitting instructions for front clamp assembly

 Difficulty **Medium**

 Duration **0.5 hour(s)**

Contents

Introduction

Step 1 - Unless otherwise stated

Step 2 - position check

Step 3 - Attach clamp assembly

Step 4 - Check alignment

Comments

Introduction

Tools Required

standard hex key set

Parts Required

R0015046 Bench Assemble Infeed Clamps

Step 1 - Unless otherwise stated

Use loctite 243 on all fasteners

Use loctite 572 on all threaded pneumatic connection

Pen mark all fasteners to show finalised



Step 2 - position check

Confirm positioning

Clamp assembly can be fitted in two positions, 2 sets of fixing holes are present

Ensure clamp is fitted as per photo



Step 3 - Attach clamp assembly

Attach clamp assembly using 4 off M8 x 60 socket caps and heavy M8 washers

Finalise bolts



Step 4 - Check alignment

Use a 300mm parallel against datum rollers to check that side clamp rollers are parallel to datum rollers

Check that indicated nuts (2 off) are tight and rubber pad is fitted to clamp assembly

