


# R0015282 Fit Transfer Sliders and Set wheels

Instructions on mounting an setting slider unit wheels correctly

 Difficulty **Medium**

 Duration **1 hour(s)**

## Contents

Introduction

Step 1 - Unless otherwise stated

Step 2 - Fit slider units to Arms

Step 3 - Fit support arm spacers to arms

Comments

## Introduction

### Tools Required

Standard spanner set

### Parts Required

Pre built Slide units R0015281

D0015554 support arm spacer x 18

## Step 1 - Unless otherwise stated

Use Loctite 243 on all fasteners

Use Loctite 572 on all threaded pneumatic connections

Pen mark all bolts to show finalised



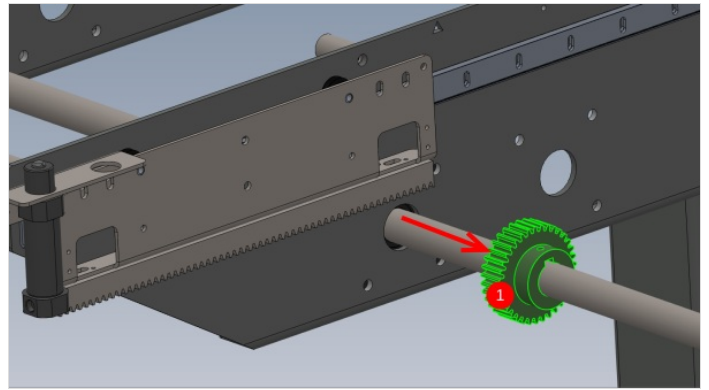
## Step 2 - Fit slider units to Arms

1 Ensure drive pinion is slid away from assembly

2 Use setting dokit Setting Delrin Transfer Table Wheel Tension and set delrin wheels to correct tension. Check at all points over oozenest V rail

3 Repeat for all 9 units

- 1.
- 2.
- 3.



## Step 3 - Fit support arm spacers to arms

2 off per arm

Secure with M8 x 20Hex head Set bolt and finalise with Loctite 243 adhesive

Please provide photo

