


# R0015082B fencing and guards

Instruction for assembly and mounting of machine guarding

 Difficulty **Medium**

 Duration **16 hour(s)**

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Step 1 - ensure bungs are fitted to hinges

Comments

## Introduction

### Tools Required

Standard hex key set  
standard spanner set  
Standard HSS drill set  
Standard Tap set  
1 meter level  
Tape measure  
Steel rule

### Parts Required

D0008330 Double Door Keep x 2  
D0015326 Transfer Gate Upright x 6  
D0015333 ZX5 Fence Hinge Spacer x 6  
D0015340 Profile Support Plate (Short) x 1  
D0015341 Profile support plate mount x 1  
D0015349 Safety Hinge Mounting Plate x 6  
D0015517 Fence Mounting Section x 28  
D0015526 ZX5 Saw Fence Infill x 1  
D0015601 ZX5 Saw Fence Support Beam (40x80x550) x 1  
D0015606 Fence 10 Support Beam F Slot Fixings. x 2  
D0015771 Double Door Keep Spacer x 1  
D0015914 Saw Infeed Profile Deflector x 1  
D0015962 ZX5 Fence 11 - 1100 x 1850 x 2  
D0015963 ZX5 Fence 1 1450 x 1850 x 12  
D0015964 ZX5 Fence 3 - 1450 x 1850 Cutout x 1  
D0015965 ZX5 Fence 2 820 x 1850 x 1  
D0015966 ZX5 Fence 10 927 x 1850 x 2  
D0015967 ZX5 Transfer Gate x 3  
D0015968 ZX5 Fence 7 642x 1850 extraction holes x 1  
D0015969 ZX5 Fence 8 - 1105 x 105 Saw Corner x 1  
D0015970 ZX5 Fence 820 x 1105 x 1  
D0015972 ZX5 Fence Infill - 65 x 1850 x 1  
D0015974 ZX5 Fence 13 - 820 x 1105 Hole for Gate x 1  
D0015986 Multi Head Waste Bin Guard x 2  
D0016018 ZX5 Saw Cabinet Infill Guard x 1  
D0016036 Compliance Guard around Cabinet x 1  
D0016037 Compliance Guard - MH to MH Infeed x 1

D0016038 Compliance Guard - MH to MH Out x 1  
D0016051 Fence Guard (Crank) x 4  
D0016171 Compliance Guard - MH to Transfer Gate x 1  
D0016172 Compliance Guard - Saw to Transfer Gate x 1  
E0001176 Safety Hinge Switch x 3  
E0001177 Hinge (works with E1176 Safety Switch) x 3  
F0000299 T Nut Sub Insert M6 (Fat) x 83  
M0000029 Cabinet Lock (Triangular) x 4  
M0000515 Floor Mounting Angle 200x87x42x 7  
M0000516 Adjustable Foot Ø60 M14 x 6  
M0001016 Angle 74 x 38 x 6  
M0001202 Bruehl Fence Panel 1825 x 2200 x 4  
M0001204 Bruehl 2.0m Transit Post x 5  
M0001207 Bruehl Fence Clip x 31  
R0000901 ZX4 Local Gate x 1

## Step 1 - ensure bungs are fitted to hinges

Please ensure supplied bungs with E0001176 Safety Hinge Switch x 3 are fitted. these are supplied in packaging with hinges

