R0011090 ZX4 090 ZX4 Mk1 Compliance Update

Steps required for ZX4 Mk1 Guarding Compliance

Contents

Infeed Chain and Pegs

Infeed Guarding

Infeed Light Beam

Guarding Under Machining Centre

Comments

Infeed Chain and Pegs

Replace all chains with B variant

Infeed Guarding

Install low level guarding under infeed table

Infeed Light Beam

Light beam installed horizontally under infeed arms 1-4 $\,$

Guarding Under Machining Centre

Bolt on guarding to prevent operator reaching under machining centre