# R0000699 Bench assemble drive chains

instructions to assemble drive chains for arms



Difficulty Easy



Duration 5 hour(s)

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Step 2 - Ensure B0000056 chain links and completed chains are stored together

Comments

### Introduction

#### **Tools Required**

**Drill Driver** Pozi 2 attachment

#### **Parts Required**

B0000056 x 9 D00007776 x 9 D0000399 x 171 F0000249 x 342

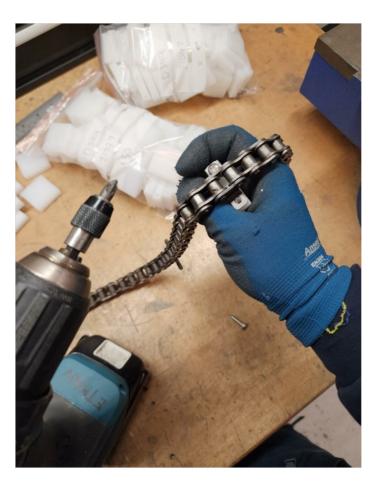
## Step 1 - Attach flights

Use Drill driver with pozi 2 attachment to fix D0000399 pusher flights to chain saddles H0007776. Use F0000249 fasteners to secure

No adhesive is required on these fixings

Attach 19 flights to each chain.

Do not fit chain connection link B0000056





Step 2 - Ensure B0000056 chain links and completed chains are stored together

Ensure B0000056 chain links and completed chains are stored together ready for installation.