


R0000699 Bench assemble drive chains

instructions to assemble drive chains for arms

 Difficulty Easy

 Duration 5 hour(s)

Contents

Introduction

Step 1 - Attach flights

Step 2 - Ensure B0000056 chain links and completed chains are stored together

Comments

Introduction

Tools Required

Drill Driver
Pozi 2 attachment

Parts Required

B0000056 x 9
D00007776 x 9
D0000399 x 171
F0000249 x 342

Step 1 - Attach flights

Use Drill driver with pozi 2 attachment to fix D0000399 pusher flights to chain saddles H0007776. Use F0000249 fasteners to secure

No adhesive is required on these fixings

Attach 19 flights to each chain .

Do not fit chain connection link B0000056



Step 2 - Ensure B0000056 chain links and completed chains are stored together

Ensure B0000056 chain links and completed chains are stored together ready for installation.
