

Policy - Stock Naming

Defines the policy for the naming of Stuga Stock Parts and control of the additional fields used

Contents

Product Details

Comments

Product Details

Sage Manufacturing Product information

Description	Field Used	Definition	Importance	Example																
Stock Code	Product Code	Unique number to identify part Category letter followed by 7 digit stock number followed by Suffix	Suffix used for <ul style="list-style-type: none"> revision of part (A, B, C, D, etc) Grouping of similar parts Service Exchange (EX) 	A0000003 D0010123B D0010123C C0000153EX																
Part Machining Type / Classification	Line 1	Used to classify parts for subcontract supply into type of machining and relative difficulty <table border="1" data-bbox="375 1265 805 2049"> <thead> <tr> <th>Class</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>Class: Milling - Low</td> <td>Simple 2 dimensional holes on one or two faces</td> </tr> <tr> <td>Class: Milling - Medium</td> <td>Involves precision milling on two or more faces</td> </tr> <tr> <td>Class: Milling - High</td> <td>Involves high tolerance work on multiple faces</td> </tr> <tr> <td>Class: Turning - Low</td> <td>Simple parting off, holes diameters</td> </tr> <tr> <td>Class: Turning - High</td> <td>Complex or high tolerance work</td> </tr> <tr> <td>Class: Sheet Metalwork</td> <td>Involves single sheet, laser cutting, bending, welding sheets</td> </tr> <tr> <td>Class: Fabrication</td> <td>Involves welding frameworks or multiple parts</td> </tr> </tbody> </table>	Class	Description	Class: Milling - Low	Simple 2 dimensional holes on one or two faces	Class: Milling - Medium	Involves precision milling on two or more faces	Class: Milling - High	Involves high tolerance work on multiple faces	Class: Turning - Low	Simple parting off, holes diameters	Class: Turning - High	Complex or high tolerance work	Class: Sheet Metalwork	Involves single sheet, laser cutting, bending, welding sheets	Class: Fabrication	Involves welding frameworks or multiple parts	Important to use the dropdown to select the same text as others The "Class: " text is critical for another database conversion process	Class: Milling - Low Class: Milling - Medium
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Painted Parts	Line 2	Used to upload into picking list "Finish: " followed by the RAL / BS paint colour	Important to use the dropdown to select the same text as other painted parts The "Finish: " text is critical for another database conversion process	Finish: Black RAL 9005 Finish: Blue RAL 5015
Treated parts	Line 2	Used to upload into picking list "Finish: " followed by treatment	Important to use the dropdown to select the same text as other treated parts The "Finish: " text is critical for another database conversion process	Finish: BZP
Material	Line 2	Used to classify parts for subcontract supply Material: HE30	Important to use the dropdown to select the same text as other materials The "Material: " text is critical for another database conversion process Note: This uses the same field as the "Finish: ". This is accepted because the "Finish: " only applies to steel parts	Material: HE30 Material: Stainless