



# Autoflow Operator Manual

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## Health and Safety



WinMulti Shutdown procedure  
How to correctly shut down the Stuga Autocut

## Operating Software (WinMulti)



WinMulti - Main Screen  
Main screen icons on winMulti



WinMulti - Run and Exit  
Running and terminating the winMulti Program



WinMulti - Load a Batch  
This page will inform the operator how to load a Batch in winMulti



WinMulti - Offcuts  
This page will inform the operator how to add/Remove an Offcut



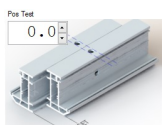
WinMulti - Remakes  
This will inform the operator how to remake pieces in winMulti. Setting up A password for Remakes on Winmulti Version M - Added 2022



WinMulti - Adding Cuts to the Manual Input Piece  
This page will instruct the operator in the correct Procedure to add cuts to the manual input profile.



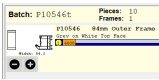
TB0436 Creating a Backup Through WinMulti  
A backup zip folder of all necessary files can be created in WinMulti. By pressing the backup button (F11) and navigating to folder (C:\multi\backup) a machine backup will be created.



WinMulti - Postest  
This page will describe how to generate a Postest (operation position test), and is used to set the distance relationship between routed holes and the saw blade so that routed pieces line up correctly back to back.

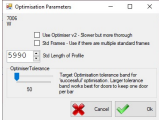


WinMulti - Datum Test  
This page will describe how to perform a Datum Test



## WinMulti - Changing The Colour Identification Box

How to use the colour identification box to indicate profile colour and loading orientation



## WinMulti - Advanced Optimisation

This page will explain the options for advanced optimisation



## WinMulti - Drives

This Page describes the drives screen in the winMulti Service Menu



## WinMulti - Advanced Bar Data

This page is a more in depth explanation of the Bar Data Tab



## WinMulti - IO Screens - Autoflow

This page shows each of the IO Screens on an Autoflow and describes each Input/Output