




Autoflow Mk4 Maintenance Manual

Daily, Weekly and Monthly Maintenance Procedures for Autoflow Mk4 A2026-

Recommendations

 **Contacting Stuga Service**
How to report an issue on Stuga Machinery



Important Information - Stuga Machinery
This maintenance log is designed to be used in conjunction with the Stuga Daily, Weekly and Monthly maintenance procedures. These maintenance procedures are essential to the function of the machine and must be carried out.

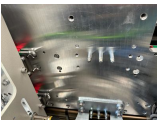


Recommended Lubricants
Lubrication is essential for reliability and extended life of your Stuga machine



Machine References and Naming - Autoflow
Describes the names used for the Inputs, Outputs and Servo drives

Regular Maintenance Procedures



Autoflow Mk4 Greasing Points
Greasing Point Checklist for Autoflow Mk4

Setting procedures



Stuertz Conveyor Motor and Indexing Setup
Correct setting and adjustment of the Stuertz Conveyor and Indexing System



Stuertz Infeed - Setting Measuring Sensor
Notes on Setting the measuring sensors on the Autoflow Mk4 Stuertz Infeed Table