

# Linking The Drive Energise Signal on Nextmove E100

This is a workaround to get a machine working if the drive Enable (Energise) relay has stopped working

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Comments

**!** ...This is not a permanent fix to the problem, just a work around until the root cause of the problem is sorted

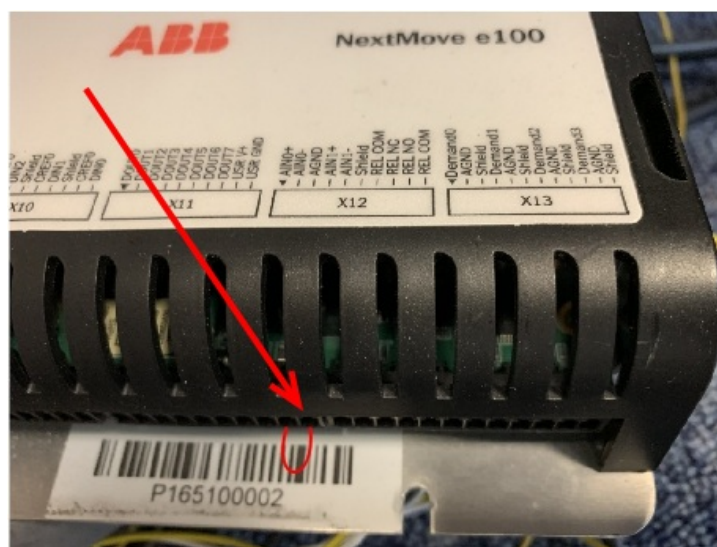


Photo shows the E100 with no connection plugs in

A wire link should be inserted between the REL NO and REL COM connections on the X12 connector

This has the effect of linking out the Drive Enable relay so it is permanently on

**i** ...The safety of the system is not compromised, because the drives are completely powered down on Estop.