



Installation Procedure - Autoflow Mk4

Installation procedure for Autoflow Mk4

 Difficulty **Hard**

 Duration **3 day(s)**

Contents

Introduction

Step 1 - Prepare Area

Step 2 - Unload from Transport

Step 3 - Locate and level infeed table

Step 4 - Locate, level and align machining module

Step 5 - Reattach Eject system

Step 6 - Locate, level and align outfeed table

Step 7 - Fix to floor

Step 8 - Locate waste conveyor system

Step 9 - Guard fencing assembly

Step 10 - Connect Services

Comments

Introduction

General Procedure is

- Prepare Area
- Unload from Transport
- Locate and level infeed table
- Locate, level and align machining module
- Locate, level and align outfeed table
- Fix to floor
- Locate waste conveyor system
- Guard fencing assembly



Use protective
footwear

Step 1 - Prepare Area

Step 2 - Unload from Transport

Step 3 - Locate and level infeed table

Step 4 - Locate, level and align machining module

Machining centre distance to infeed between frames =

Step 5 - Reattach Eject system



...Check the datum sensor gap is 0.5-1mm from the carriage for reliable datuming

Step 6 - Locate, level and align outfeed table

Machining centre to outfeed distance between frames =

Step 7 - Fix to floor

Step 8 - Locate waste conveyor system

Step 9 - Guard fencing assembly

Step 10 - Connect Services
