Input Definition 001 - InA GripOff

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Input Definition

Reference	001
Type	Input
Code	InA_GripOff
Description	Gripper in released position
Used On	Autoflow
Function	Used to confirm to Autoflow software that the gripper is released. Introduced later in build cycle when problems developed with gripper getting wedged on profile and stuck in on position at the end of the bar
Sensor Type	Reed Switch
Adjustment	On when cylinder is in its "off" or released position.
See Also	TB0266 Grip Release Upgrade Video of problem caused before upgrade