





Important Information - Stuga Machinery

This maintenance log is designed to be used in conjunction with the Stuga Daily, Weekly and Monthly maintenance procedures. These maintenance procedures are essential to the function of the machine and must be carried out.

Contents

Comments

 ...Failure to maintain the machinery in line with Stuga procedures can cause accuracy and reliability problems and may invalidate the warranty.

	Maintenance to be carried out by fully trained personnel only
	Ensure Health & Safety aspects demonstrated during training are followed
	The machine has CNC driven axes including a rotary axis which could present possible trapping and crushing dangers, this has been addressed by isolating and disabling these axes via approved locking safety switches fitted to doors. These switches control an approved safety gate relay which disables the drives by removing the voltage to them by de-energising the drive contactors. <u>Never override this safety feature</u>