## Igus Energy Chain Installation

Important installation instructions for Igus Energy Chain

## **Contents**

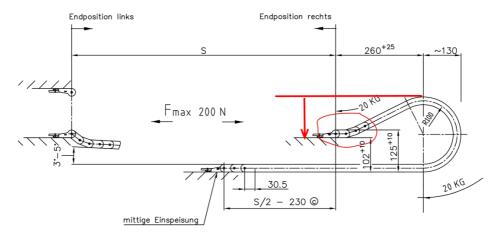
**Problem** 

Solution

Comments

## **Problem**

The relative height of the fixing point to the Igus energy chain is smaller / lower than the loop diameter.



## Solution

The first 3 links of the energy chain should be reversed to allow the chain to lay correctly and the loop to form.

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...Note: The 2500 series (A0001113) is thicker, so only need the first two links reversed

Failure to insert these links will cause the chain to fail