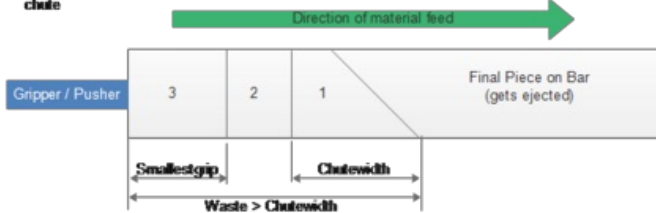


# Fichier: Throwaway Chutewidth and SmallestGrip Chutewidth.png

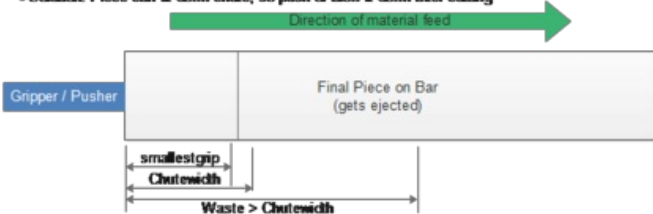
## Case 1 - Waste piece length < throwaway BUT > chutewidth

- Piece is too small to be ejected
- Piece is too big to be pushed down chute
- Solution: Cut the piece into chutewidth sized chunks (1 and 2) until the clamps / gripper is holding onto a piece of smallestgrip size, then push this bit (3) down the chute



## Case 2 - Waste piece length < chutewidth BUT > smallestgrip

- On Autolow, gripper could be cut by saw blade, so it needs to retract out of the way
- Solution: Piece can fit down chute, so push or blow it down after cutting



## Case 3 - Waste piece length < smallestgrip

- Cannot be clamped by infeed side, so once the pusher / gripper is in position, pusher / gripper retracts out of the way.
- Solution: Piece can fit down chute, so push or blow it down after cutting. (usually finds its own way down)



Size of this preview: 420 × 599 pixels.

Original file (591 × 843 pixels, file size: 39 KB, MIME type: image/png)

## File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	12:42, 24 September 2019		591 × 843 (39 KB)	Gareth Green (talk   contribs)	

You cannot overwrite this file.

## File usage

There are no pages that link to this file.

## Metadata

This file contains additional information, probably added from the digital camera or scanner used to create or digitize it. If the file has been modified from its original state, some details may not fully reflect the modified file.

Horizontal resolution	37.79 dpc
Vertical resolution	37.79 dpc

