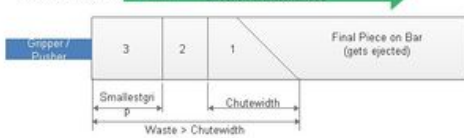


# Fichier: Throwaway Chutewidth and SmallestGrip 0272 Chutewidth etc.jpg

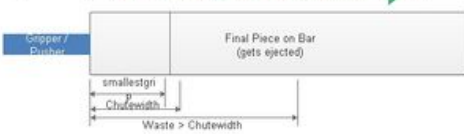
## Case 1 - Waste piece length < throwaway BUT > chutewidth

- Piece is too small to be ejected
- Piece is too big to be pushed down chute
- Solution: Cut the piece into chutewidth sized chunks (1 and 2) until the clamps / gripper is holding onto a piece of smallestgrip size, then push this bit (3) down the chute



## Case 2 - Waste piece length < chutewidth BUT > smallestgrip

- On Autoflow, gripper could be cut by saw blade, so it needs to retract out of the way
- Solution: Piece can fit down chute, just needs to be pushed down after cutting



## Case 3 - Waste piece length < smallestgrip

- Cannot be clamped by infeed side, so once the pusher / gripper is in position, pusher / gripper retracts out of the way
- Solution: Piece can fit down chute, so push or blow it down after cutting (usually finds its own way down)




Size of this preview: 424 × 600 pixels.

Original file (794 × 1,123 pixels, file size: 200 KB, MIME type: image/jpeg)

## File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	12:44, 24 September 2019		794 × 1,123 (200 KB)	Gareth Green (talk   contribs)	

You cannot overwrite this file.

## File usage

There are no pages that link to this file.