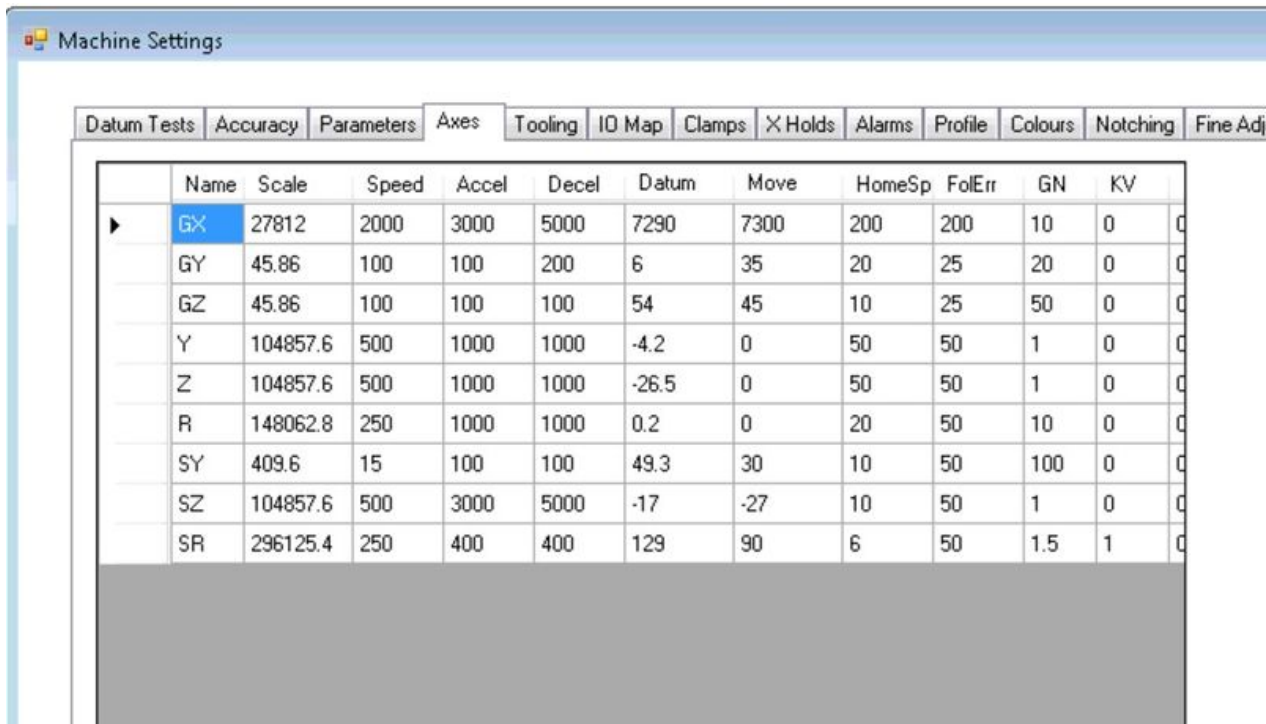


# Fichier:SZ Axis Bottoming Out on Autoflow Annotation 2019-09-30 144827.jpg



The screenshot shows a software window titled "Machine Settings" with a tabbed interface. The "Axes" tab is selected, displaying a table of axis parameters. The table has 13 columns: Name, Scale, Speed, Accel, Decel, Datum, Move, HomeSp, FolErr, GN, KV, and a final column with a '0' value. The rows represent different axes: GX, GY, GZ, Y, Z, R, SY, SZ, and SR. The GX row is highlighted in blue.

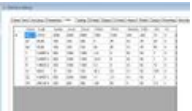
	Name	Scale	Speed	Accel	Decel	Datum	Move	HomeSp	FolErr	GN	KV	
▶	GX	27812	2000	3000	5000	7290	7300	200	200	10	0	0
	GY	45.86	100	100	200	6	35	20	25	20	0	0
	GZ	45.86	100	100	100	54	45	10	25	50	0	0
	Y	104857.6	500	1000	1000	-4.2	0	50	50	1	0	0
	Z	104857.6	500	1000	1000	-26.5	0	50	50	1	0	0
	R	148062.8	250	1000	1000	0.2	0	20	50	10	0	0
	SY	409.6	15	100	100	49.3	30	10	50	100	0	0
	SZ	104857.6	500	3000	5000	-17	-27	10	50	1	0	0
	SR	296125.4	250	400	400	129	90	6	50	1.5	1	0

Size of this preview: 800 × 459 pixels.

Original file (1,042 × 598 pixels, file size: 109 KB, MIME type: image/jpeg)

## File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	16:07, 30 September 2019		1,042 × 598 (109 KB)	Gareth Green (talk   contribs)	

You cannot overwrite this file.

## File usage

The following page links to this file:

SZ Axis Bottoming Out on Autoflow