

Fichier:Register Mapping SE-4AS-CNC RG-P8.png


317	x-axis lower internal corner correction value
318	y-axis lower internal corner correction value
319	x-axis bottom drilling correction value
320	y-axis bottom drilling correction value
321	x-axis lower HIR correction value
322	y-axis lower HIR correction value
323	x-axis lower RIMU correction value
324	y-axis lower RIMU correction value
325	x-axis lower KIU correction value
326	y-axis lower KIU correction value
327	x-axis lower tool 7 correction value
328	y-axis lower tool 7 correction value
329	x-axis top rotary grinder
330	y-axis top rotary grinder
331	x-axis bottom rotary grinder
332	y-axis bottom rotary grinder
333	x-axis disc correction value
334	y-axis disc correction value
335	height measurement correction value
336	x-axis SEB
337	y-axis SEB
Cleaning Selection REGISTERS	
360	upper internal corner cleaning selection (0 = OFF)
361	lower internal corner cleaning selection (0 = OFF)
362	top grooving cleaning selection (0 = OFF)
363	bottom grooving cleaning selection (0 = OFF)
364	top drilling cleaning selection (0 = OFF)
365	bottom drilling cleaning selection (0 = OFF)
366	disc cleaning selection (0 = OFF)
367	HRB cleaning selection (0 = OFF)
368	lower HIR cleaning selection (0 = OFF)
369	RIMO cleaning selection (0 = OFF)
370	RIMU cleaning selection (0 = OFF)
371	KIO cleaning selection (0 = OFF)
372	KIU cleaning selection (0 = OFF)
373	upper tool 7 cleaning selection (0 = OFF)
374	lower tool 7 cleaning selection (0 = OFF)
375	pivot drill cleaning selection (0 = OFF)
376	upper HIR cleaning selection (0 = OFF)
377	vacant

Size of this preview: 515 × 600 pixels.

Original file (891 × 1,038 pixels, file size: 61 KB, MIME type: image/png)

File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:46, 16 February 2023		891 × 1,038 (61 KB)	Gareth Green (talk contribs)	

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File usage

The following page links to this file:

Register Mapping SE-4AS-CNC

Metadata

This file contains additional information, probably added from the digital camera or scanner used to create or digitize it. If the file has been modified from its original state, some details may not fully reflect the modified file.

Horizontal resolution	56.68 dpc
Vertical resolution	56.68 dpc

