Fichier:Register Mapping SE-4AS-CNC RG-P7.png

277	1 = grid active
278	on-line gister for STF-H
279	on-line gister for STF-H
Buffer Station REGISTERS	
280	
281	width of the window by hand over in on-line, buffer station input side
282	width of the window by hand over in on-line, buffer station output side
283	hight of the window by hand over in on-line, buffer station input side
284	hight of the window by hand over in on-line, buffer station output side
285	buffer forward delay time (idle travel)
286	buffer advance STOP delay time
287	cooling-down period
288	profile program when welder online entrance
289	profile program when welder online exit
290	additional information on entrance
291	additional information on exit
292	profile program when welder online centre
293	additional information on centre
294	vacant
Correction Values REGISTERS	
295	x-axis upper groove correction value
296	y-axis upper groove correction value
297	x-axis upper internal corner correction value
298	y-axis upper internal corner correction value
299	x-axis top drilling correction value
300	y-axis top drilling correction value
301	x-axis upper HRB correction value
302	y-axis upper HRB correction value
303	x-axis upper RIMO correction value
304	y-axis upper RIMO correction value
305	x-axis upper KIO correction value
306	y-axis upper KIO correction value
307	x-axis upper tool 7 correction value
308	y-axis upper tool 7 correction value
309	x-axis pivot drill correction value
310	y-axis pivot drill correction value
311	x-axis upper HIR correction value
312	y-axis upper HIR correction value
313	vacant
314	vacant
315	x-axis lower groove correction value
316	y-axis lower groove correction value

Size of this preview:495 × 599 pixels.
Original file (902 × 1,092 pixels, file size: 60 KB, MIME type: image/png)

File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:45, 16 February 2023		902 × 1,092 (60 KB)	Gareth Green (talk | contribs)	

You cannot overwrite this file.

File usage

The following page links to this file:

Register Mapping SE-4AS-CNC

Metadata

This file contains additional information, probably added from the digital camera or scanner used to create or digitize it. If the file has been modified from its original state, some details may not fully reflect the modified file.

Horizontal resolution	56.68 dpc
Vertical resolution	56.68 dpc