

Fichier:Register Mapping SE-4AS-CNC RG-P4.png


DIMA-Axes Speed Levels REGISTERS	
140	RELATIVE reference speed
141	RELATIVE reference drive speed
142	RELATIVE feeding speed
143	RELATIVE teaching-in speed
144	RELATIVE minimum speed
145	ABSOLUTE maximum speed
146	RELATIVE feeding speed when turning station is started
147	RELATIVE high speed during teaching in
148	RELATIVE unloading speed with small windows
149	SM3 card reference speed
150	SM3 card maximum speed
Laser	
156	Laser Speed
226	y-startpoint
227	x-startpoint
394	0= no laser
882	tolerance
883	zero point (Setup tool)
REGISTERS Delay Times	
160	error messages delay time
161	clamp standstill delay time
162	emergency stop delay time
163	lower groove knife forward delay time
164	upper groove knife forward delay time
165	vacant
166	internal-corner knife forward delay time
167	lower drill motor forward delay time
168	upper drill motor forward delay time
169	feeding device forward delay time
170	clamps forward delay time
171	clamps backward delay time
172	HIR/RIMU/KIU delay time
173	HRB/RIMO/KIO/upper HIR delay time
174	2nd RIMO knife delay time
175	2nd RIMU knife delay time
176	upper tool 7 delay time
177	lower tool 7 delay time
178	blowing off delay time
179	pivot drill delay time
180	disc on delay time
181	disc off delay time

Size of this preview:480 × 600 pixels.

Original file (890 × 1,112 pixels, file size: 53 KB, MIME type: image/png)

File history

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	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:42, 16 February 2023		890 × 1,112 (53 KB)	Gareth Green (talk contribs)	

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Register Mapping SE-4AS-CNC

Metadata

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Horizontal resolution	56.68 dpc
Vertical resolution	56.68 dpc

