

Fichier:Register Mapping SE-4AS-CNC RG-P3.png


| | |
|-----|---|
| 99 | operational register for function keys |
| 100 | counter |
| 101 | counter millions |
| 102 | current profile program |
| 103 | current program number |
| 104 | 1 = turn front doors with threshold on turning station |
| 105 | machine running with viadukt |
| 106 | no 2nd encoder: 0 |
| 107 | activate when machine has two feed levels |
| 108 | rotation stay's on the side when profile is cleaning |
| 109 | language selection 0=German 1=foreign language |
| 110 | register has code |
| 111 | no turning station=0/1=frequency/2=record controls |
| 112 | no buffer : 0 |
| 113 | small window always : 1 |
| 115 | no curves : 0 |
| 116 | remote 1 deactivated: 0 |
| 117 | remote 2 deactivated: 0 |
| 118 | remote 3 deactivated: 0 |
| 119 | 1 = machine with guide block for interlock |
| 120 | profile width tolerance for profile recognition |
| 121 | profile height tolerance for profile recognition |
| 122 | difference in increments for standstill |
| 123 | cycle time for standstill recognition |
| 124 | current limiting for feeding |
| 125 | calculating register 'Ueinzug' |
| 126 | pull-in block forward for small window delay time |
| 127 | difference between 1st and 2nd encoder |
| 128 | current limiting for feeding small windows |
| 129 | offset on current limiting |
| 130 | window displayed in mask for automatic mode |
| 131 | turning station displayed in mask for automatic mode |
| 132 | memory of register "window displayed in mask for automatic mode" |
| 133 | memory of register "turning station displayed in mask for automatic mode" |
| 134 | input number for "window displayed in mask for automatic mode" - load right side using constant 'KEAutMaskFenstR' |
| 135 | input number for "window displayed in mask for automatic mode" - load left side using constant 'KEAutMaskFenstL' |

Size of this preview:497 × 599 pixels.

Original file (893 × 1,077 pixels, file size: 61 KB, MIME type: image/png)

File history

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| | Date/Time | Thumbnail | Dimensions | User | Comment |
|---------|-------------------------|---|---------------------|--------------------------------|---------|
| current | 13:41, 16 February 2023 |  | 893 × 1,077 (61 KB) | Gareth Green (talk contribs) | |

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File usage

The following page links to this file:

Register Mapping SE-4AS-CNC

Metadata

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| Horizontal resolution | 56.68 dpc |
| Vertical resolution | 56.68 dpc |

