

Fichier:Register Mapping SE-4AS-CNC RG-P2.png


40	start ramp axis 41 bottom horizontal (DIMA)
41	stop ramp axis 41 bottom horizontal (DIMA)
42	target window axis 41 bottom horizontal (DIMA)
43	reinforcement in target window (command 10)
44	P share speed governor (command 24)
45	I share speed governor (command 26)
46	P share coordination governor (command 34)
47	I share coordination governor (command 36)
48	home position
49	zero shift (1 mm = 100 increments)
60	start ramp axis 61 turning station (SV-4)
61	stop ramp axis 61 turning station (SV-4)
62	target window axis 61 turning station (SV-4)
63	digital offset
64	P reinforcement of positioning governor
65	reference speed
66	maximum speed
67	long start ramp
68	home position
69	zero shift (1 mm = 100 increments)
70	start ramp axis 73 guide block left
71	stop ramp axis 73 guide block left
72	offset
73	home position 400 paces/revs. => 1mm=80 paces
74	vacant
75	start ramp axis 75 guide block right
76	stop ramp axis 75 guide block right
77	offset
78	home position
79	vacant
80	positive software limit switch axis 31
81	negative software limit switch axis 31
90	communication with remote via remote scan 1=yes/0=N
92	Machine running with display
93	rubber holding-down installed 0 = No / 1 = YES
94	time chip exhaust system active
95	amount at which waiting time should begin
96	code for waiting time
97	after emergency stop do not restart machine
98	check if temperatur sensor is active 1=yes

Size of this preview:484 × 600 pixels.

Original file (883 × 1,094 pixels, file size: 61 KB, MIME type: image/png)

File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:40, 16 February 2023		883 × 1,094 (61 KB)	Gareth Green (talk contribs)	

You cannot overwrite this file.

File usage

The following page links to this file:

Register Mapping SE-4AS-CNC

Metadata

This file contains additional information, probably added from the digital camera or scanner used to create or digitize it. If the file has been modified from its original state, some details may not fully reflect the modified file.

Horizontal resolution	56.68 dpc
Vertical resolution	56.68 dpc

