

Fichier:Register Mapping SE-4AS-CNC RG-P1.png


Register Mapping SE-4AS-CNC	
AXIS REGISTERS	
10	start ramp axis 11 top vertical (DIMA)
11	stop ramp axis 11 top vertical (DIMA)
12	target window axis 11 top vertical (DIMA)
13	reinforcement in target window (command 10)
14	P share speed governor (command 24)
15	I share speed governor (command 26)
16	P share coordination governor (command 34)
17	I share coordination governor (command 36)
18	home position
19	zero shift (1 mm = 100 increments)
20	start ramp axis 21 top horizontal (DIMA)
21	stop ramp axis 21 top horizontal (DIMA)
22	target window axis 21 top horizontal (DIMA)
23	reinforcement in target window (command 10)
24	P share speed governor (command 24)
25	I share speed governor (command 26)
26	P share coordination governor (command 34)
27	I share coordination governor (command 36)
28	home position
29	zero shift (1 mm = 100 increments)
30	start ramp axis 31 bottom vertical (DIMA)
31	stop ramp axis 31 bottom vertical (DIMA)
32	target window axis 31 bottom vertical (DIMA)
33	reinforcement in target window (command 10)
34	P share speed governor (command 24)
35	I share speed governor (command 26)
36	P share coordination governor (command 34)
37	I share coordination governor (command 36)
38	home position
39	zero shift (1 mm = 100 increments)

Size of this preview: 577 × 599 pixels.

Original file (915 × 950 pixels, file size: 57 KB, MIME type: image/png)

File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:38, 16 February 2023		915 × 950 (57 KB)	Gareth Green (talk contribs)	

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File usage

The following page links to this file:

Register Mapping SE-4AS-CNC

Metadata

This file contains additional information, probably added from the digital camera or scanner used to create or digitize it. If the file has been modified from its original state, some details may not fully reflect the modified file.

Horizontal resolution	56.68 dpc
Vertical resolution	56.68 dpc

