

Fichier:Register Mapping SE-4AS-CNC P6.png

Turning Station (frequency converter) with 1 or 2 Turning Wagons REGISTERS	
230	turning station's turning speed
231	position up to which turning station moves slowly while turning
232	turning station's regular speed
233	minimum speed
234	position where turning station feeds window unit quickly
235	slide extending position
236	light-spot scanner on side position
237	centre position
238	position offset after corner has reached centre light-spot scanner
239	maximum turning position
240	2nd turning wagon delivery position
241	maximum delay time for 2nd turning wagon unloading on its own
242	transfer position for trial run of 2nd turning wagon
243	position for taking 2nd turning wagon
244	position for fast unloading
245	delivery position (1st turning wagon)
246	delay time after light-spot scanner on the side
247	frequency converter turning station delivery position with one turning wagon
248	minimum turning station speed for small windows
249	regular turning station speed for small windows
250	maximum turning station speed for small windows
251	turning bolt forward delay time
252	centre position with first door corner
253	maximum door turning position in opposite direction
254	position up to which turning station moves slowly while turning a door
255	light-spot scanner on side position with doors in opposite direction
256	waitingtime acrossacross drive first rotation
257	position acrossacross drive to drive in homeposition
258	special software register by 2.car, transport in and out small sizes
260	Position window lost
261	rotation speed in window
262	Safety position from rotation station when the value 1 is in the register 108
263	position acrossacross drive to drive in homeposition (DOOR)
264	Safety position from 2.rotation station when the value 1 is in the register 108
Turning Station	
270	number of corners to be cleaned
271	delay time when turning station starts
272	additional information (small window, offset value 1)
273	profile program for online welder
274	corner counter
275	vacant
276	height of the window by hand over in On-Line at turning station


Size of this preview:463 × 599 pixels.

Original file (1,224 × 1,584 pixels, file size: 176 KB, MIME type: image/png)

Register_Mapping_SE-4AS-CNC_P6

File history

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	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:23, 16 February 2023		1,224 × 1,584 (176 KB)	Gareth Green (talk contribs)	Register_Mapping_SE-4AS-CNC_P6

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File usage

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Metadata

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Horizontal resolution	56.69 dpc
Vertical resolution	56.69 dpc

