

Fichier:Register Mapping SE-4AS-CNC P5.png

182	2nd height pull-in block forward delay time
183	guide blocks forward delay time
184	2nd width guide blocks forward delay time
185	3rd width guide blocks forward delay time
186	turning station slide delay time
187	message display turnaround time
188	delay time when horn becomes active
189	horn interval delay time
190	interlock blocks forward delay time
191	start feed offset delay time
192	banner speed LCD9 (loop)
Axis Positions REGISTERS	
200	position free for teaching in
201	axis 11 maintenance position
202	axis 21 maintenance position
203	axis 31 maintenance position
204	axis 41 maintenance position
205	start position feed axis 41 for small windows
206	position axis 41 how far feed enters
207	position axis 41 for manual feeding
208	axis 41 unloading position for small windows
209	pull-in block after insertion distance
210	vacant position axis 41 if tool 22
211	intermediate position axis 41 enabling disc to work
212	position axis 11 from where disc machining starts
213	position axis 21 from where disc machining starts
214	position from where disc axes 11/21 linearly go to home position
215	surfacing position axis 41 for small windows
216	home position after drill motor axis 11 pivoting
217	home position after drill motor axis 21 pivoting
218	free position for lower HIR lowering
219	free position for RIMU lowering
220	free position for RIMO entering
221	free position for upper HIR moving outward
222	position axis 41 for rubber holding-down forward
223	position axis 31 for rubber holding-down up
224	position axis 41 for rubber holding-down back
225	position axis 31 for rubber holding-down down
226	Startposition Axis 11 for the 2 bright
227	Startposition Axis 21 for the 2 bright
228	offset value for transport in and out for small windows
229	vacant


Size of this preview: 463 × 599 pixels.

Original file (1,224 × 1,584 pixels, file size: 163 KB, MIME type: image/png)

Register_Mapping_SE-4AS-CNC_P5

File history

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	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:23, 16 February 2023		1,224 × 1,584 (163 KB)	Gareth Green (talk contribs)	Register_Mapping_SE-4AS-CNC_P5

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File usage

There are no pages that link to this file.

Metadata

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Horizontal resolution	56.69 dpc
Vertical resolution	56.69 dpc

