

Fichier:Register Mapping SE-4AS-CNC P3.png

99	operational register for function keys
100	counter
101	counter millions
102	current profile program
103	current program number
104	1 = turn front doors with threshold on turning station
105	machine running with viadukt
106	no 2nd encoder: 0
107	activate when machine has two feed levels
108	rotation stay s on the side when profile is cleaning
109	language selection 0=German 1=foreign language
110	register has code
111	no turning station=0/1=frequency/2=record controls
112	no buffer: 0
113	small window always : 1
115	no curves : 0
116	remote 1 deactivated: 0
117	remote 2 deactivated: 0
118	remote 3 deactivated: 0
119	1 = machine with guide block for interlock
120	profile width tolerance for profile recognition
121	profile height tolerance for profile recognition
122	difference in increments for standstill
123	cycle time for standstill recognition
124	current limiting for feeding
125	calculating register "Ueinzug"
126	pull-in block forward for small window delay time
127	difference between 1st and 2nd encoder
128	current limiting for feeding small windows
129	offset on current limiting
130	window displayed in mask for automatic mode
131	turning station displayed in mask for automatic mode
132	memory of register "window displayed in mask for automatic mode"
133	memory of register "turning station displayed in mask for automatic mode"
134	input number for "window displayed in mask for automatic mode" - load right side using constant "KEAutMaskFensterR"
135	input number for "window displayed in mask for automatic mode" - load left side using constant "KEAutMaskFensterL"


Size of this preview: 463 × 599 pixels.

Original file (1,224 × 1,584 pixels, file size: 139 KB, MIME type: image/png)

Register_Mapping_SE-4AS-CNC_P3

File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	13:23, 16 February 2023		1,224 × 1,584 (139 KB)	Gareth Green (talk contribs)	Register_Mapping_SE-4AS-CNC_P3

You cannot overwrite this file.

File usage

There are no pages that link to this file.

Metadata

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Horizontal resolution	56.69 dpc
Vertical resolution	56.69 dpc

