

Fichier:Commissioning a Beckhoff Axis Capture1.PNG

Parameter	Offline Value	Online Value	Unit
Encoder Evaluation:			
Invert Encoder Counting Direction	FALSE	TRUE	
Scaling Factor Numerator	0.0001	0.000030555175605	mm/INC
Scaling Factor Denominator (default: 1.0)	1.0	1.0	
Position Bias	0.0	0.0	mm
Modulo Factor (e.g. 360.0°)	360.0	360.0	mm
Tolerance Window for Modulo Start	0.0	0.0	mm
Encoder Mask (maximum encoder value)	0xFFFFFFFF	0xFFFFFFFF	
Encoder Sub Mask (absolute range maximum value)	0x000FFFFF	0x000FFFFF	
Reference System	'INCREMENTAL'	'INCREMENTAL'	
Limit Switches:			
Soft Position Limit Minimum Monitoring	FALSE	TRUE	
Minimum Position	0.0	-100.0	mm
Soft Position Limit Maximum Monitoring	FALSE	TRUE	
Maximum Position	0.0	7700.0	mm
Filter:			
Homing:			
Invert Direction for Calibration Cam Search	TRUE	TRUE	
Invert Direction for Sync Impuls Search	FALSE	FALSE	
Calibration Value	0.0	392.0	mm
Reference Mode	'Software Sync'	'Software Sync'	
Other Settings:			

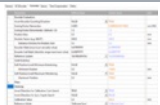
No higher resolution available.

Commissioning_a_Beckhoff_Axis_Capture1.PNG (681 × 472 pixels, file size: 140 KB, MIME type: image/png)

Commissioning_a_Beckhoff_Axis_Capture1

File history

Click on a date/time to view the file as it appeared at that time.

	Date/Time	Thumbnail	Dimensions	User	Comment
current	09:31, 6 October 2020		681 × 472 (140 KB)	Gareth Green (talk contribs)	Commissioning_a_Beckhoff_Axis_Capture1

You cannot overwrite this file.

File usage

The following page links to this file:

Commissioning a Beckhoff Axis

Metadata

This file contains additional information, probably added from the digital camera or scanner used to create or digitize it. If the file has been modified from its original state, some details may not fully reflect the modified file.

Horizontal resolution	47.24 dpc
Vertical resolution	47.24 dpc