

Ecoline Clamp Clamp Reinstatement

This page will take you through a step by step guide on how to reinstate the Clamp Clamp functionality on an Ecoline.

 Difficulty **Medium**

 Duration **120 minute(s)**

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Step 1 - E213

Parts required:
R0019260 x1

Instructions:

A valve is already fitted to the machine and it is valve number 7 on valve bank 2. Valve bank 2 is situated under the main outfeed table and is the closer of the 2 valve banks to the multihead. The valve has a cable labelled Y356 wired into it which already wires back to FB04 into port 6.

Once the valve is located, remove the '9' line blank. This is the port that is used for piping the Clamp Clamp. The other blank stays in. Use the black air pipe in the kit and cut off 100mm. One end will go in the open port of the valve and the other end goes into the P0000046 Y fitting. The other side of the Y fitting then needs 2 black pipes. One runs to the infeed top clamp locking cylinder and the other runs to the infeed side clamp locking cylinder. When the pipe run is complete, add the 2x P0000200 fittings to the locking sections of the cylinders and plug in the pipes.

**** All pipe numbers and schematics are in the media sections ****

Test functionality.



