

E0000193B Teknomotor Spindle Fitting

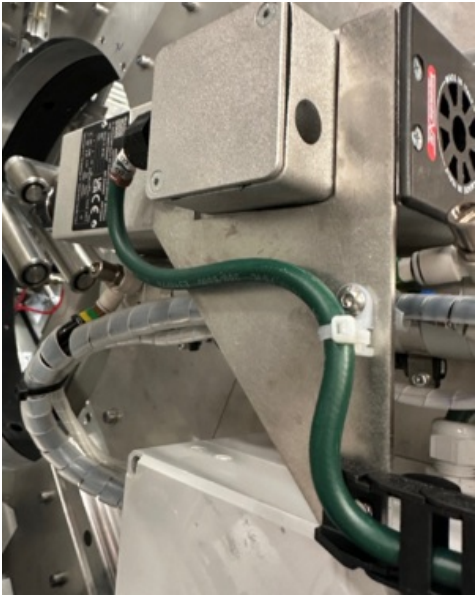
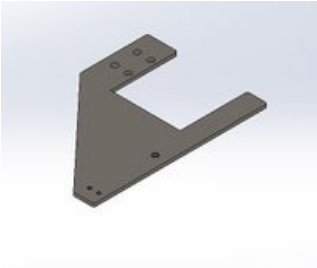
Fitting instructions for Teknomotor Spindle when replacing Elte Motor

Contents

- Fitting
- Wiring
- Rear Cover
- Collet Nut
- Comments

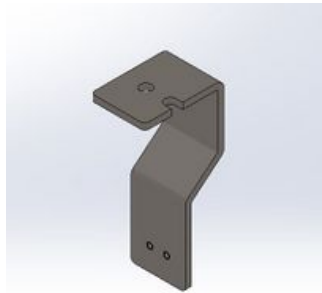
Fitting

Bracket Fitting

Machine Type	Bracket Code	Photo	
Autoflow	D0010464B		

ZX5

D0010762B



Serial Plate must be removed



Ecoline

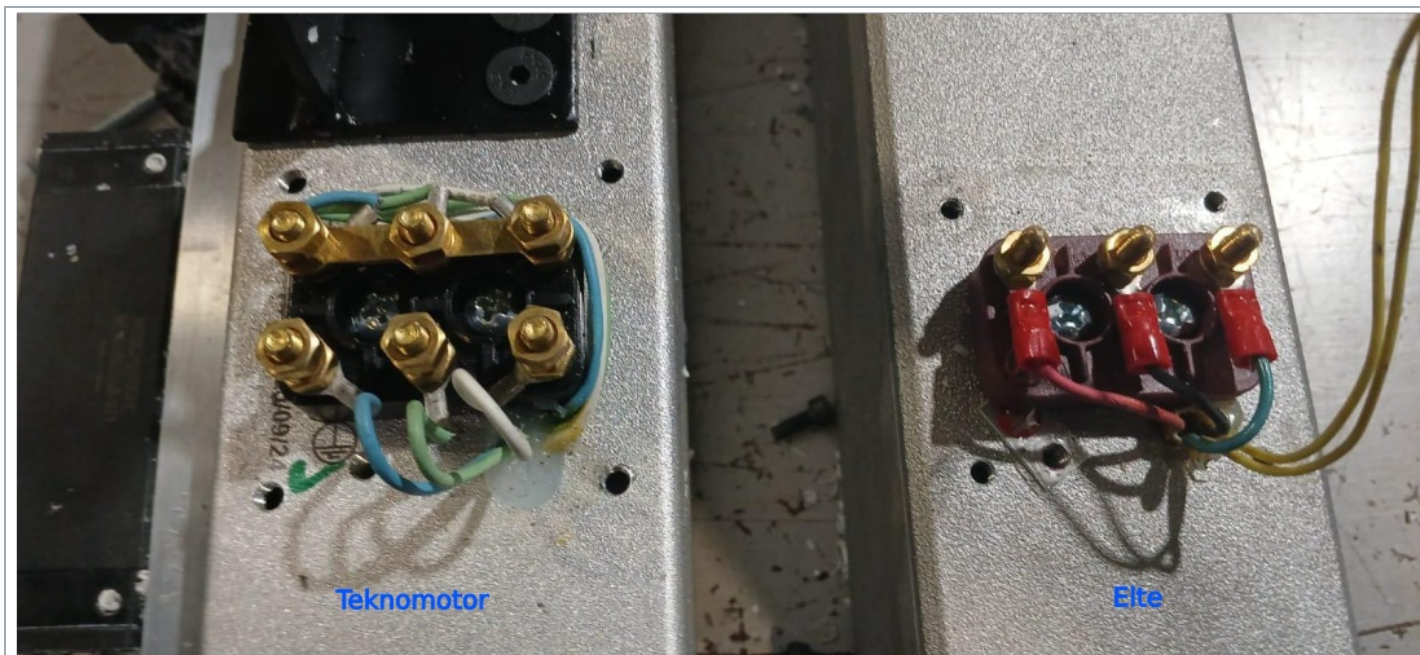
Not required

M6 socket cap positions shown are **not required** and should not be refitted



n/a

Wiring



Wiring differences - Wire as Star configuration

Rear Cover

Elte motors were supplied with a replacement plastic rear cover without fan baffle. The reason for this cover was a suggestion that when clogged with swarf, it may contribute to premature failure of the motor due to overheating. Since this assumption, many other (proven) root causes have been found, so the decision has been made on the Teknomotor to retain the cover plate as fitted and monitor the situation.

Collet Nut

The collet nut supplied as standard with a Teknomotor is a C-type. Please discard this and use the collet and nut from the replaced motor

