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Stuga Machinery Consumables List



Author [Stuga Engineer](#) | [Last edit](#) 29/05/2024 by [Gareth Green](#) being drafted





Stuga Machinery Consumables List

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Parts List

Photo	Part Number	Product Description	Autoflow	ZX5	ZX5-E	ZX4	ZX3	Flowline	Microline	Ecoline	Saw	Other Information
	V0000001	8mm Coated Cutters										Coated cutters are low performance and not suitable for machines with high-speed spindles
	V0000002	5mm Coated Cutters										Coated cutters are low performance and not suitable for machines with high-speed spindles



V0000012 10mm Coated Cutters

✓

Coated cutters are low performance and not suitable for machines with high-speed spindles



V0000013 12.7mm Coated Cutters

✓

Coated cutters are low performance and not suitable for machines with high-speed spindles

V0000039 4mm Coated Cutters

✓

Coated cutters are low performance and not suitable for machines with high-speed spindles



V0000035 5mm Carbide Cutters (pointed end) ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000036 10mm Single Flute Carbide Cutters ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000037 12.7mm Carbide Cutters ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000042 5mm Carbide Single Flute Cutters ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000045 5mm Twin Flute Carbide Cutters ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000046 10mm Twin Flute Carbide Cutters ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000047 12.7mm Twin Flute Carbide Cutters ✓

✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000048 17mm Carbide Cutters ✓ ✓ ✓ ✓ ✓ ✓ ✓

V0000051 16mm Carbide Cutters-Quad ✓ ✓ ✓ ✓ ✓ ✓ ✓



T0000100 3mm Drill bits ✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000004B 150mm ø V Notch Blades ✓ ✓



V0000016B 200mm ø V Notch Blades ✓ ✓ Z018 onwards ✓ ✓ ✓



V0000028B 300mm ø V Notch Blades Z001 to Z016



V0000028B-ZX5 300mm ø ZX5 V Notch Blades ✓



V0000034B 400mm ø Main Saw Blade - 120 teeth ✓ ✓ ✓ ✓ ✓ ✓ ✓



V0000043B 500mm ø Main Saw Blade - 160 teeth ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ Needs 500mm mechanical upgrade to suit on ZX3/4/5 Flowline & Saw



V0000053B 500mm ø Main Saw Blade - 120 teeth ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ Please note: less Teeth on this blade



M0000253 Anti Slip Pads (pack 24) ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000454 Ring Gear Lube ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000493 Lubricant with siolube & ptfе-aerosol ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000494 Lubricant with siolube & ptfе cartridge ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000510 Duck Oil 5ltr ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓

M0001047 Grease Cartridge F03 ✓

Cartridge for Auto-Lubrication System

M0000151 Clear Poly bags ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000178 Extractor Filter Bag 8' x 20.5" dia.(Air Plants Extractor) ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓

Used on all new machines and refurb since 2012



M0000189 Extractor Filter Bag 4' x 20.5" dia (Air Plants Extractor) ONLY IF HEIGHT REDUCED ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓

Used on all new machines and refurb since 2012



M0000477 Labels for Baby Zebra Printer -White ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000481 Labels for Baby Zebra Printer -Blue ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000482 Labels for Baby Zebra Printer - Orange ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000483 Labels for Baby Zebra Printer - Green ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000484 Labels for Baby Zebra Printer -Red ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000485 Labels for Baby Zebra Printer -Yellow ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



M0000492 Labels for Baby Zebra Printer -Grey ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



D0005152 Chip Deflector Probes ✓ ✓ ✓ ✓ ✓ ✓ ✓

Only on Autoflows with Mk2 model saw backfences.



D0010679 Autoflow Chip Deflector Probes (Mk1) ✓

D0015447B Zx5 Chip Deflector Probes ✓ ✓



D0001376 Universal gripper insert Mk9+ ✓ ✓ ✓ ✓ ✓



E0000336 Proximity Sensor-8mm threaded ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



E0000336L Proximity Sensor-8mm threaded (longer 4mm range) ✓ ✓



E0000079 Limit Switch - Roller Plunger ✓ ✓ ✓ ✓ ✓ ✓ ✓



E0000161 Limit Switch - Side Rotary Roller Lever ✓ ✓ ✓ ✓ ✓



V0000006 Flowline Espag Drill - 10mm ✓



V0000007 Flowline
Espag Drill -
12mm

✓



V0000023 R/H Flute
Cutter
(Router Aly)

V0000024 Chipbreaker
Speed Cutter
-8mm

V0000025 Chipbreaker -
10mm



V0000026 Chipbreaker -
12.7mm

Saw blade V-
Belts
(400mm
blade)

B0000025



-THERMAL

-THERMAL
suffix is used
for the
987mm
version for
some 500mm
bladesystems

✓ ✓ ✓ ✓ ✓ ✓

✓

Pulley size
differences
mean there
are 2
possible belt
sizes for
500mm
blade

B0001175 Saw blade V-
Belts
(500mm
blade)

✓ ✓ ✓ ✓ ✓

✓

Pulley size
differences
mean there
are 2
possible belt
sizes for
500mm
blade



B0000071 V-notch
spindle V-
belts (5 rib)

✓

Used only
on Router



B0000115 Spindle V
belts (5 rib)

Used only
on Flowline
Mk3 50Hz
Blue motor



B0001041 Vee Belt
SPZX 0900

✓

Autoflow
saw belt



C0001294 Zebra ZD421
Print head

✓

✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓



C0001300 Zebra
 ZD420D ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓
 Printer head

Notes on Expected Life

Tooling life depends entirely on the type and amount of operations carried out at a particular manufacturer and can vary greatly.

Main Saw Blade (400 or 500mm)

- Change for a sharpened blade every 100 hours of production
- Have a blade change and sharpening regime
- Generally, a blade can be sharpened around 25 times before disposal - this will vary depending on the sharpening 3rd party supplier

V Notch Saw Blades (150, 200 or 300mm)

- Chipping can occur if a saw blade is too sharp - may need [back polishing](#) with emery cloth or stone
- Life expectancy - 6 months

Tooling

- Tool cut speed will affect tool life, along with profile factors such as pre-inserted plastic reinforcing, the chemistry of the profile and the number of webs the cutter has to cut through
- Drainage cutter life depends on the use - eg upstand removal - all profile systems are different
- Pre-reinforced profile has a huge, unpredictable effect on tooling life - see [Use of Reinforcing on Stuga Machines](#)
- Tool life is impossible to predict - signs that the tool is wearing will be a noticeable change in tone of the cutter or stalling while cutting "heavy" cuts such as trickle vents through multiple skins

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