

Common Issue - Autoflow GZ Datum Sensor Bracket Bent

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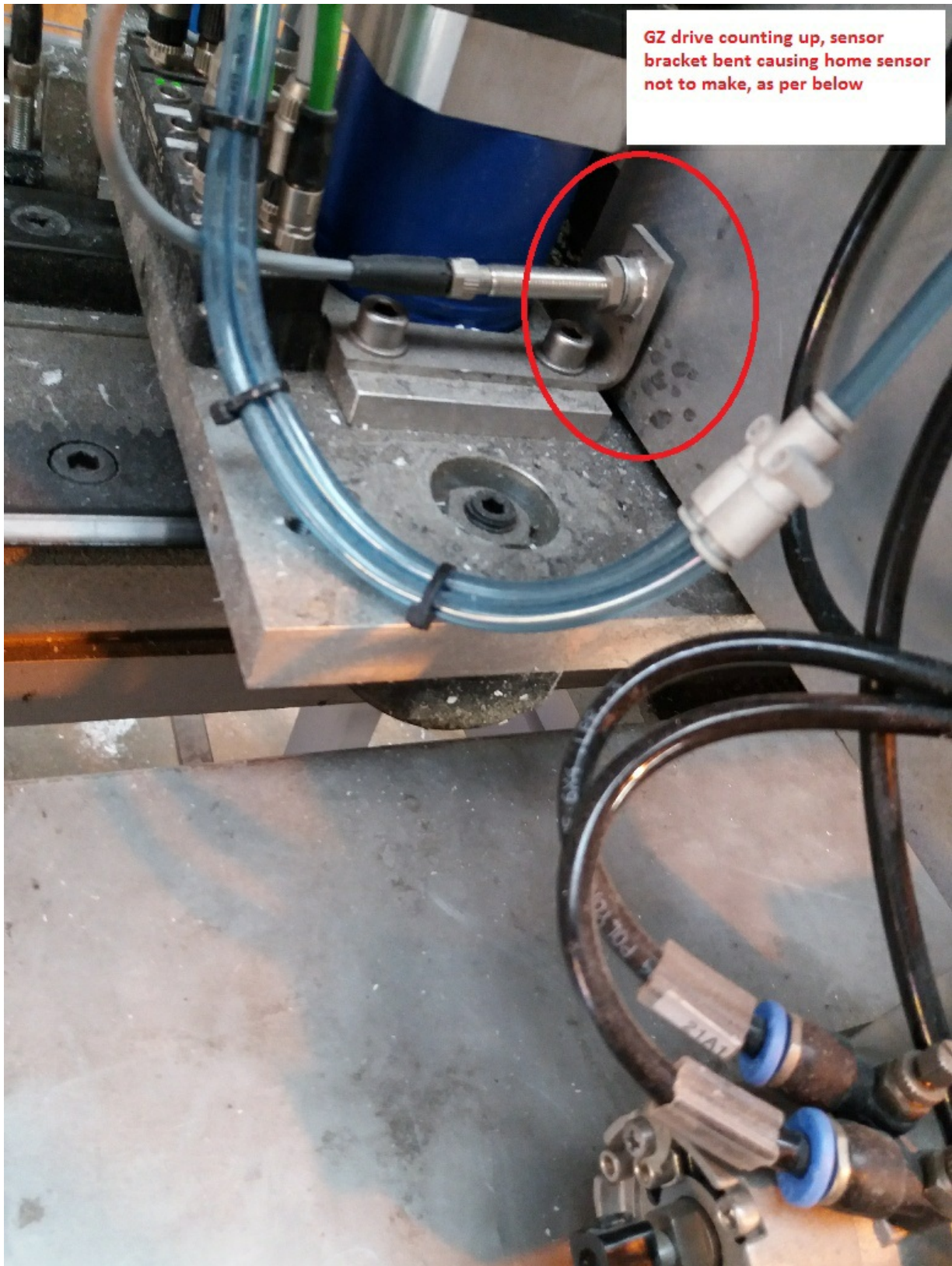
Comments

Symptoms

- Machine Will not Datum
- GZ Axis Error message
- Growling sound coming from gripper
- GZ Drive position counting up

Root Cause

Sensor bracket bent meaning sensor cannot detect edge of profile



Solution

Bend bracket back into place

Check/ Adjust sensor position relative to aluminium component - there should be a 0.5mm to 1mm gap