

# Axis Naming Standards

Standardised axis naming

## Contents

Comments

Axis Description	Saw	Flowline	ZX3	ZX4	Microline	Ecoline	Autoflow	ZX5
Machining Centre Positioning Axis		X	X	X	X	X	GX	X
Saw Positioning Axis	X		SX	SX				SX
Machining Head In and Out		Y	Y	Y	Y	Y	Y	Y
Machining Head Up And Down		Z	Z	Z	Z	Z	Z	Z
Machining Head Rotation		R	R	R	R	R	R	R
V Notching Front or Front+Rear connected				V		V		V
V Notching Rear Only				W				
Gripper Positioning In / Out		G	G	G	G	G	GY	
Gripper Positioning Up / Down		GZ					GZ	
Saw Positioning In / Out	SY				A		SY	SY
Saw Stroke Up / Down							SZ	
Saw Angle Rotation	SR						SR	SR