



# Autoflow Mk4 Greasing Points

Greasing Point Checklist for Autoflow Mk4

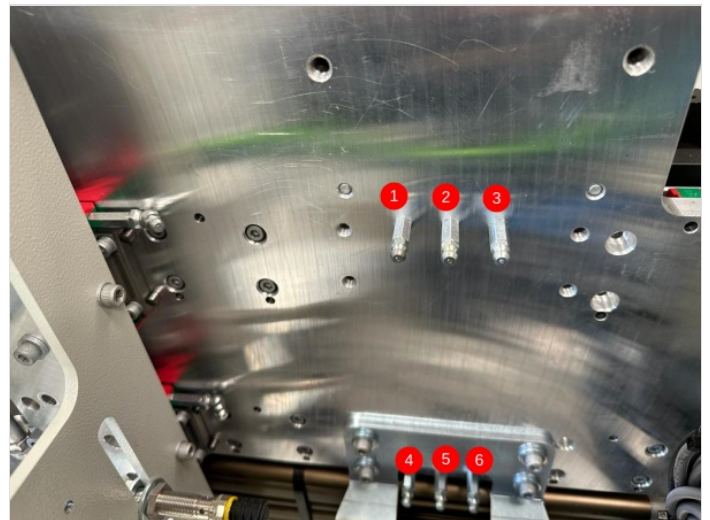
 Difficulty **Medium**

 Duration **15 minute(s)**

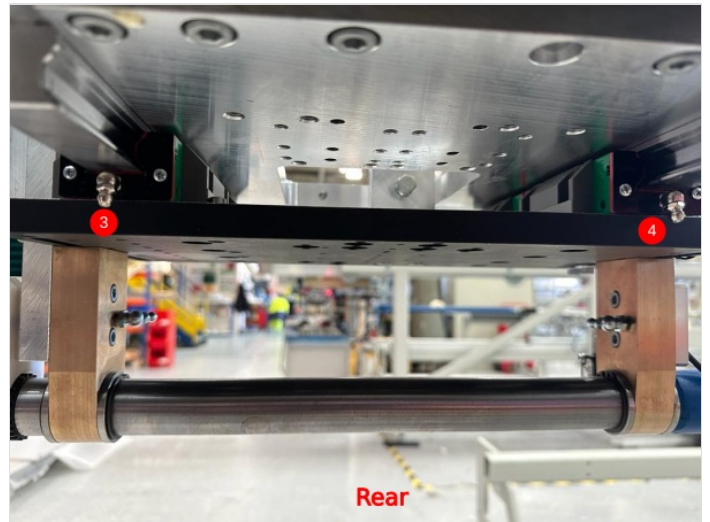
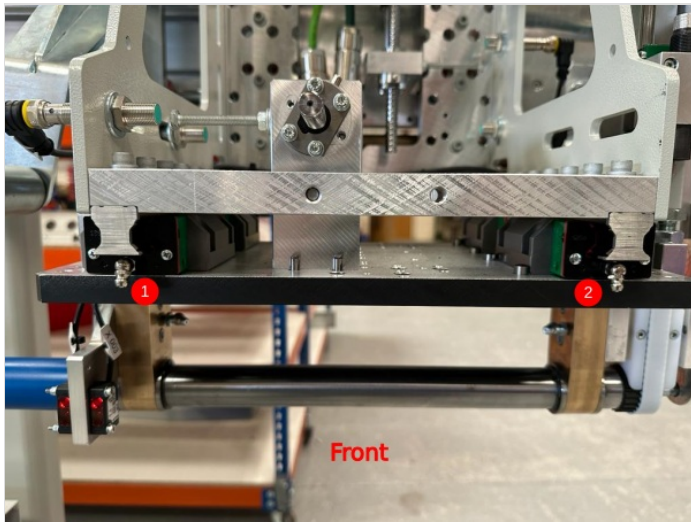
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- Step 14 - Clamps - Machining Outfeed Side
- Step 15 - Saw - SZ Axis
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- Comments

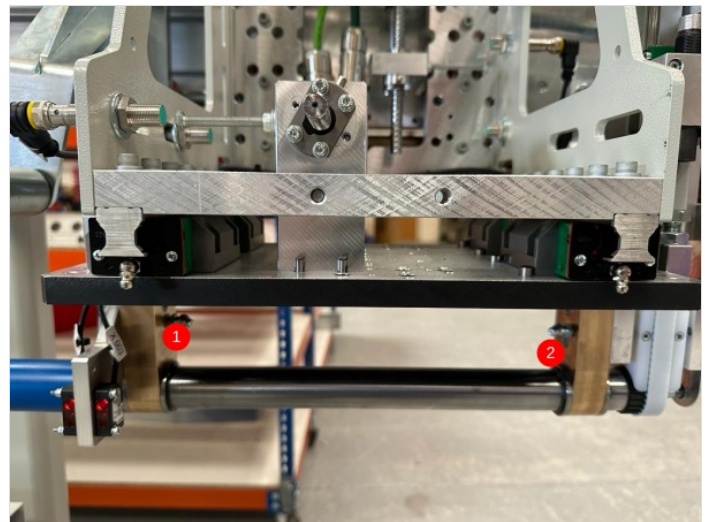
## Step 1 - Infeed - GX Axis



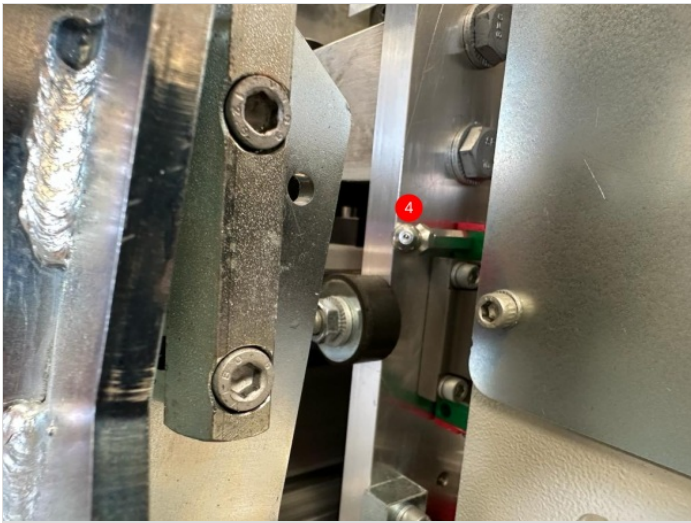
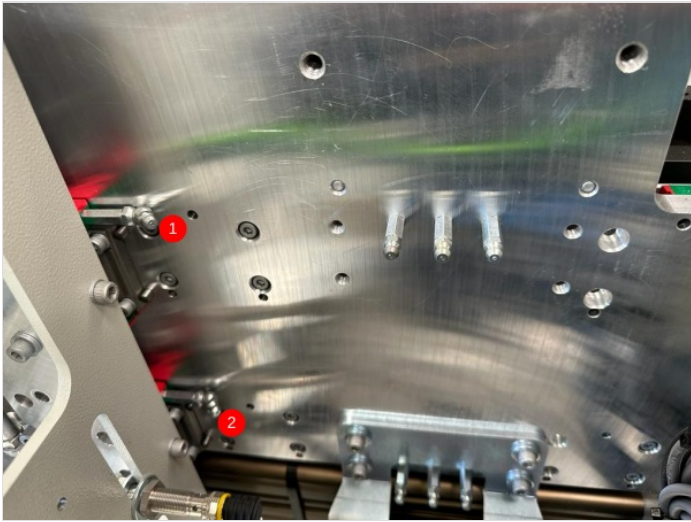
## Step 2 - Infeed GY Axis



## Step 3 - Infeed - Grip Rotate



## Step 4 - Infeed GZ Axis



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## Step 5 - Infeed - Forward Clamp Slide X Axis



## Step 6 - Infeed - Forward Clamp Roller



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## Step 7 - Infeed - Profile Lift x 4



## Step 8 - Infeed - Side Clamp x7



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## Step 9 - Clamps - Machining Infeed Top



## Step 10 - Clamps - Machining Infeed Side



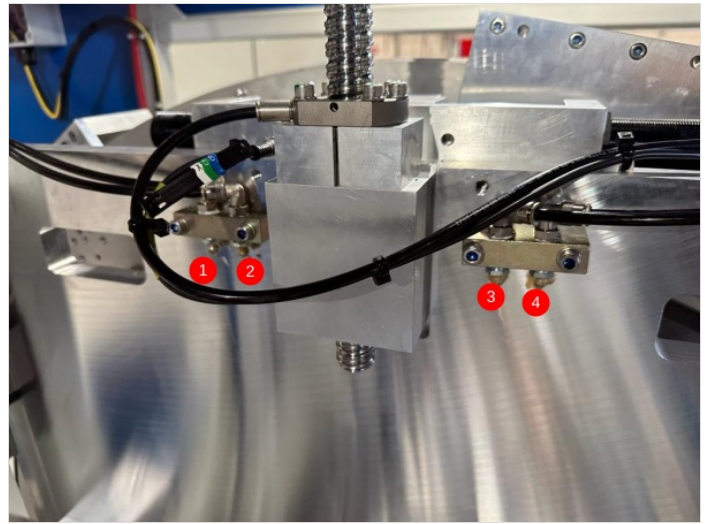
## Step 11 - Ring - Spindles x6

Two greasing points on each spindle slideway  
Slide the spindle to the centre to access the inner greasing point



## Step 12 - Ring - Z Axis

4 off greasing points for Z axis

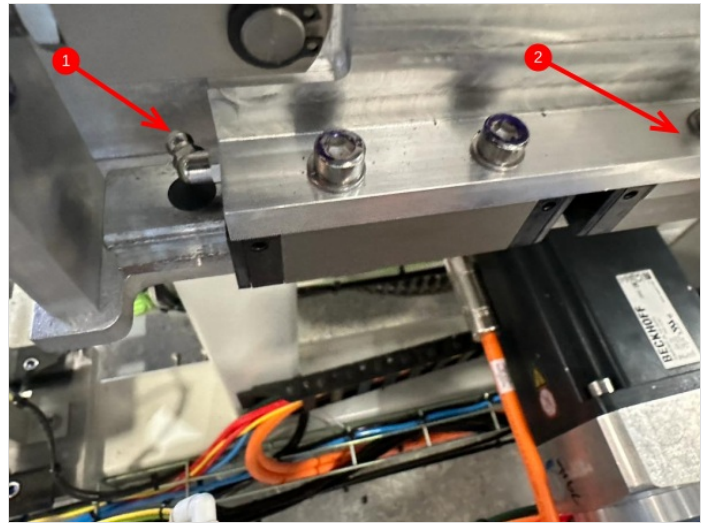


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## Step 13 - Clamps - Machining Outfeed Top

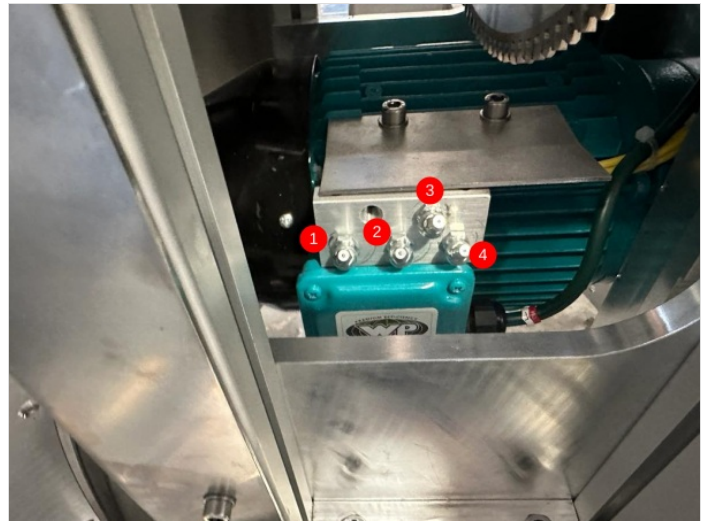


## Step 14 - Clamps - Machining Outfeed Side



## Step 15 - Saw - SZ Axis

Turn saw head to 90 degrees



## Step 16 - Saw - Lower Eject Table

4 greasing points

