


# Autoflow Maintenance - Outfeed Table

Procedures for Daily, Weekly and monthly maintenance on Autoflow Outfeed Table

 Difficulty **Medium**

 Duration **30 minute(s)**

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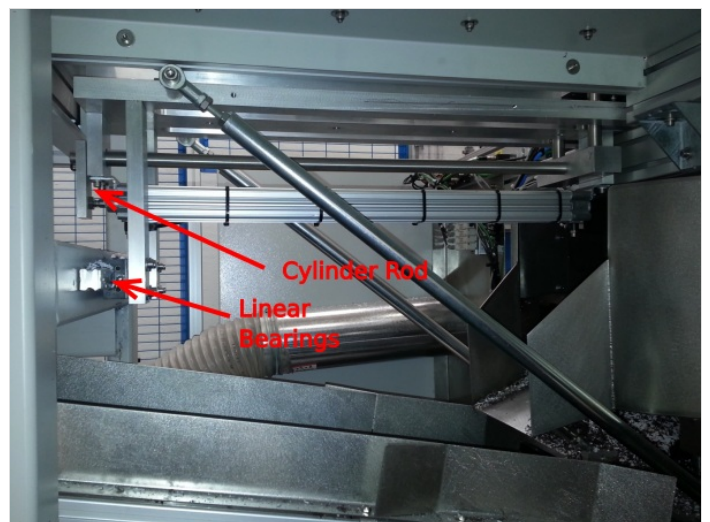
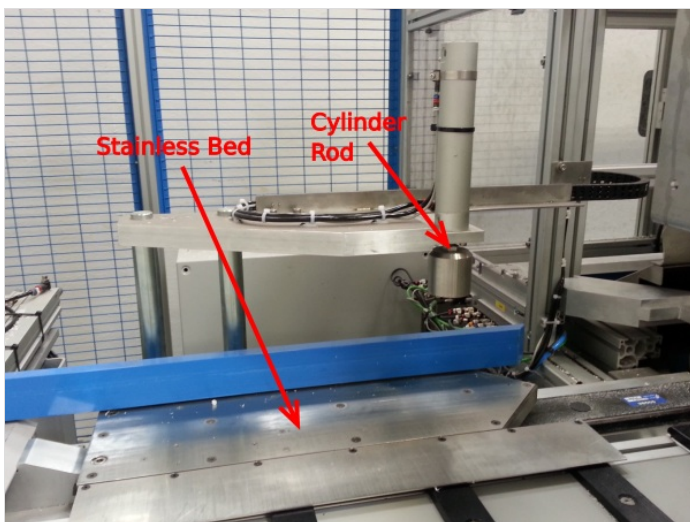
Comments

## Introduction

The Machine has many moving parts, all which need regular maintenance. Below outlines what items need particular attention

### Step 1 - Eject Bed

- Clean Stainless Steel Bed of swarf and remove any tape that may have transferred onto the bed during normal operation
- Lightly oil shaft on underside of bed, lightly oil cylinder rods
- Lightly oil Hepco rail, 1 -2 pumps of grease into Linear Bearings
- Use a suitable foam cleaner for cleaning off the glue and tape residue left by the profile rolling along the beds
- Check Hepco rail, Linear Bearings, Shafts and cylinders for damage or wear



## Step 2 - Outfeed Pushers and Safety Gate

- Clean area of swarf and Debris
- Lightly oil Cylinder Rods, lightly oil Shafts
- Check function of gate and Siren via IO Screen
- Check Cylinder Rods and Shafts for wear or damage
- Check blue bar smooth function via IO screen



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## Step 3 - Conveyor Belt

- Clean area of swarf and offcuts, empty waste bin as needed
- Check belt for signs of wear or cuts in belt



## Step 4 - Extraction System

- Check swarf level and change the bag when full
- Tap / shake gently the exhaust felt bag to allow the build-up of swarf on the inside of the bag to fall into the clear bag below
- Visually check the exhaust felt bags for any signs of damage/holes

